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Research Paper

Comparative Study of Different Products of Carbamazepine Tablets Available in Iraqi Market

Mohammed K. Al-Shaheen, Saad M. Majeed, and Radhwan N. Al-Zidan*

Department of Pharmaceutics, College of Pharmacy, University of Mosul, Iraq

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*Address for Correspondence:

Radhwan N. Al-Zidan, Department of Pharmaceutics, College of Pharmacy, University of Mosul, Iraq

Abstract

Carbamazepine (CBZ) is a widely used antiepileptic drug to control grand mal epilepsy, as well as for the treatment of peripheral neuralgia. According to the biopharmaceutical classification system (BCS), CBZ is considered a class II drug. CBZ is characterized by a slow and irregular gastrointestinal absorption, with irregular oral bioavailability; due to its low water solubility. Therefore, the release of the drug from the dosage form (tablets in this study) and the subsequent step of dissolution represent the most important parameters that decide whether a sufficient plasma concentration will be achieved or not. In the current study, the FTIR study for the pure API, CBZ, and the different commercially available brands of CBZ conventional tablets, available in the Iraqi drug market (Mosul city as an example), were examined. Subsequently, various quality control parameters such as the weight variation, content uniformity, friability, and hardness of the conventional CBZ tablets were conducted. Moreover, the disintegration and the dissolution tests of the different brands of CBZ available in the Iraqi drug market were performed.

Keywords: Antiepileptic Drug, Bioequivalence; Epilepsy; Generic; Brand vs generic; IVIVC; QC

INTRODUCTION

During large-scale drug manufacturing, in-process quality control should be conducted to prevent the production and flow of substandard pharmaceutical products into the market. Quality thus can be defined as the suitability of the goods or service to the determining qualifications.¹

Carbamazepine (CBZ), a class II drug, is a widely used antiepileptic drug, usually prescribed to control tonic-clonic seizures in addition to other medical conditions like peripheral neuralgia. CBZ is characterized by slow and irregular gastrointestinal absorption due to its low water solubility.²

CBZ is available in the Iraqi drug market in different dosage forms including suspension, conventional tablets, controlled-release, and extended-release tablets that belong to different pharmaceutical companies. Following oral administration, suspensions are absorbed slightly faster than conventional tablets.³

In this study, conventional CBZ tablets were subjected to various tests, specified by the US pharmacopeia, to ensure the compatibility of the carbamazepine tablets with the required quality standards. The conducted tests included weight variation, content uniformity, hardness, friability, disintegration, and dissolution tests. Additionally, FTIR studies for the pure material as well as for the tested brands were conducted to prove the purity and seek any possible

drug-excipient interaction within the dosage form.⁴ Manufacturers may follow different knowhows, add different excipients, use different methods of preparation, and variable pre- and post-compression parameters. So, different drug release profiles are expected.⁵ Hence, the drug release profiles of the selected brands were measured and compared.

MATERIALS AND METHOD

Material

Carbamazepine pure powder was a kind gift sample from AwaMedica Co. Pharmaceutical company, Iraq. In this study, four generic products of commercial conventional tablets containing 200 mg of CBZ were used and coded as CBZ A (Carbatol 200, manufactured by Dar Al Dawa, Jordan, Lot: 05EY); CBZ B (@Tegretol 200, manufactured by Novartis, Turkey; Lot KL795); CBZ C (CarbaZepineAwa 200, manufactured by AwaMedica Co., Iraq; Lot PC 2065); and CBZ D (Tegretol® 200, manufactured by Novartis Pharma, Italy; Lot TCY 93).

Methods

Preparation of standard calibration curve for carbamazepine

In order to determine the standard calibration curve for CBZ, a stock solution containing 200 mcg/ml was prepared in distilled water containing 0.5% w/v sodium lauryl sulfate (NaLS). Sonicated for 30 minutes, then dilutions were made

to prepare a series of solutions containing CBZ in different concentrations. In these solutions absorbance values at 285 nm were determined using Cary UV-VIS spectrophotometer. Subsequently, by plotting the concentration values (x) versus absorbances (y) a calibration curve of CBZ in distilled water containing 0.5% NaLS was determined. Analytical parameters for the assay of CBZ were calculated by the ANOVA test.

FTIR Analytical study

FT-IR study on the pure CBZ powder as well as for each brand was done using Bruker-Alpha ATR-FTIR spectrophotometer (Germany).

Weight variation test

Each tablet (n=20) belonging to each manufacturer was weighed with an electric balance (ADAM AFA120LC), the average weight was calculated for each brand then deviations from the average were calculated according to permissible percentage allowed in USP.⁶

Hardness test

This test was applied with a hardness tester (SaintyCo hardness tester) on 10 tablets for each brand and the result was expressed as an average.⁶

Friability test

Double drum Roche Friabilitor was used to determine the friability for different brands involved in this study, 20 tablets from each brand were selected randomly, weighed, and put into the friabilitor. Tablets were rotated at 25 rpm, then after 100 rotations the friability percentage was calculated for each product.⁶

Content uniformity test

The amount of CBZ in tablets from each brand was determined according to the method described in the USP Pharmacopeia.⁶ 10 tablets from each brand were randomly selected, weighed individually and the average weight is then determined, then the tablets were crushed and an aliquot

weight equivalent to 200 mg CBZ is carefully determined and dissolved in a 1000 ml volumetric flask containing 0.5% w/v NaLS in distilled water, sonicated for 15 minutes and filtered, the filtrate is scanned at a wavelength equal to 285nm using Carry UV/VIS double beam spectrophotometer and the concentration of the filtrate was determined from the calibration curve equation, then the results were expressed as a percentage of drug content.⁶

Disintegration test

6 tablets of each brand were placed in a medium of 0.1 B HCl 900 ml at 37 °C in the cylindrical tubes of the basket of disintegration apparatus (Santyo BJ-2) and testing for measuring disintegration time as the time at which no particles remained in the basket of the system and passed out the bottom mesh of the tube was recorded as the disintegration time. The mean disintegration time was calculated for each batch.⁶

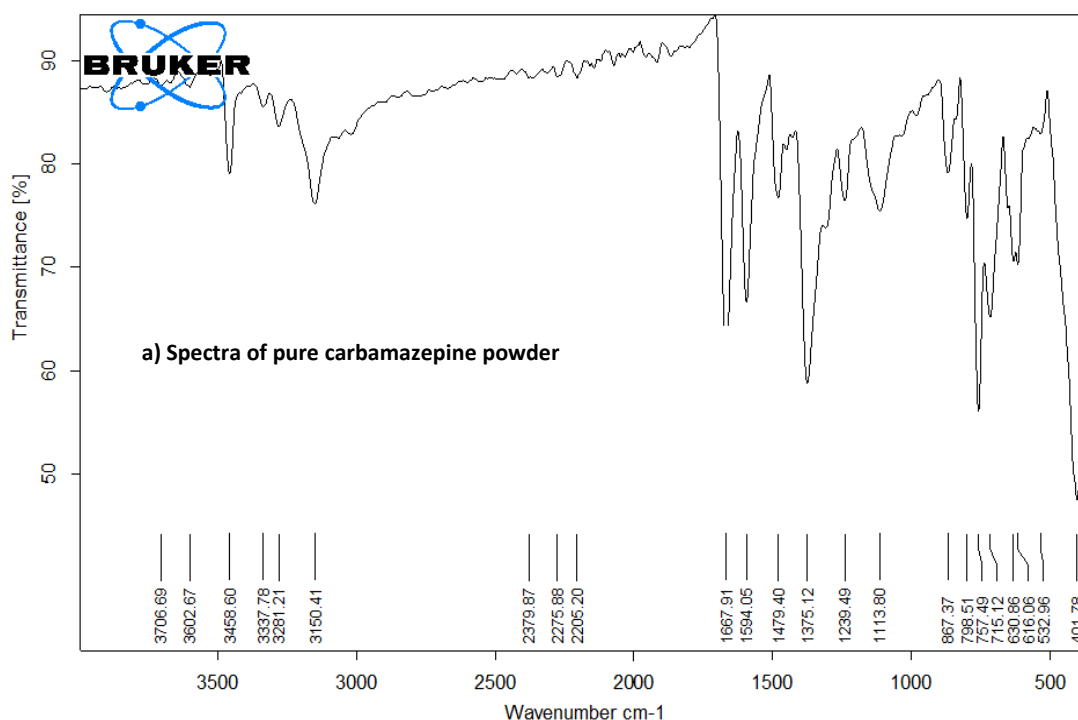
Dissolution test

The dissolution rate studies on conventional CBZ tablets were conducted according to the USP paddle method at a stirring rate of 75 rpm and a temperature of 37 ± 0.5 °C. The dissolution medium was 900 ml of distilled water containing 0.5% w/v NaLS. The samples were withdrawn at definite time intervals for a total time of 60 minutes and assayed spectrophotometrically at 285 nm. The percentages of cumulative CBZ amounts released from the tablets were calculated. Then data were plotted and compared.⁶

RESULTS AND DISCUSSION

Compatibility study

From the FTIR spectra of the pure CBZ powder and the physical mixtures of the drug in CBZ A, B, C, and D, it was observed that the peak of major functional groups of carbamazepine showed no significant shifting from positions.⁷ This means that the drug is physically stable and compatible with the formula in all the selected brands in the study. The results are shown below in figure 1.



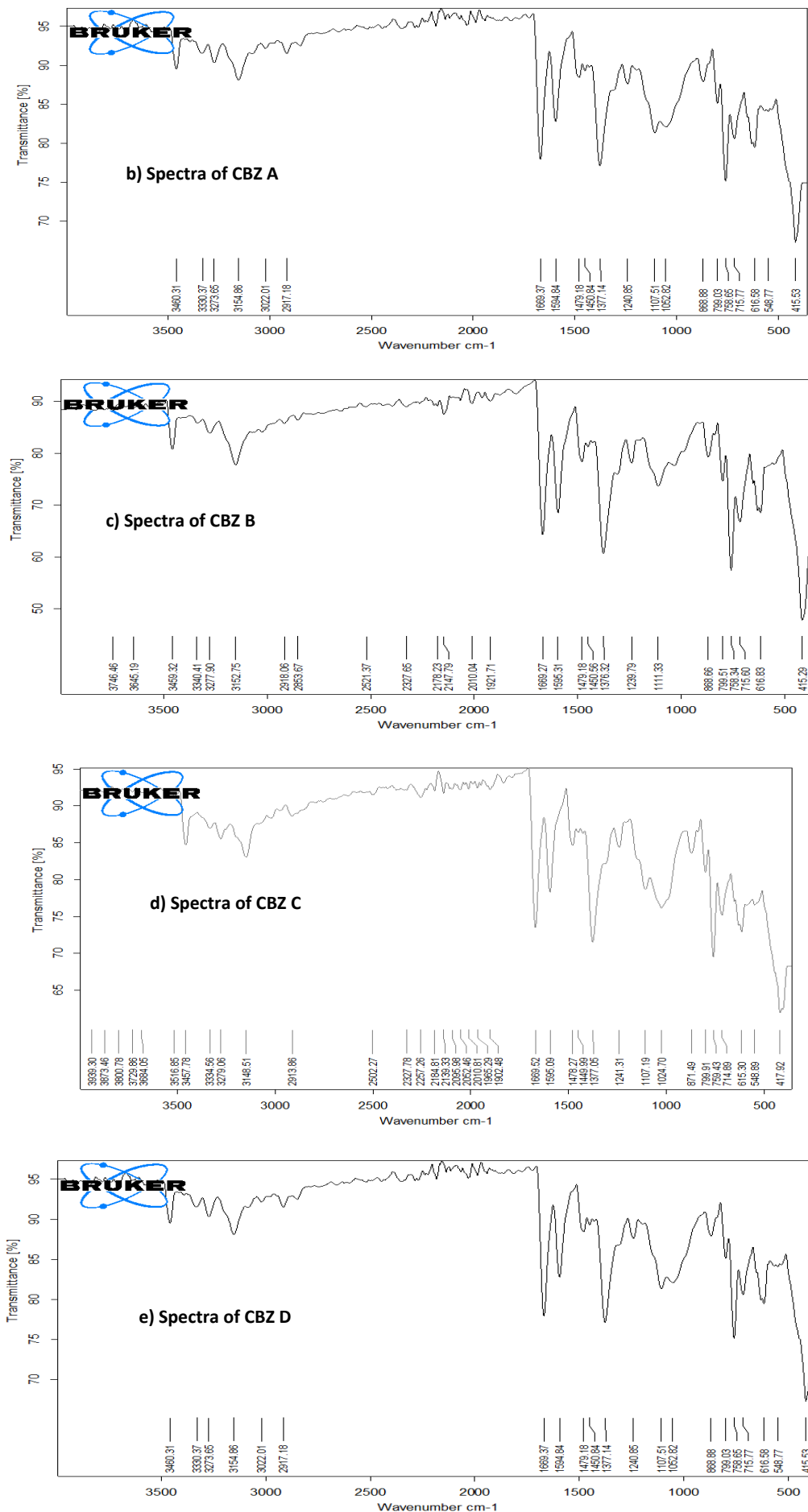


Figure 1: The FTIR spectra of a) pure carbamazepine powder; b) CBZ A; c) CBZ B; d) CBZ C; e) CBZ D

Calibration curve of carbamazepine

A standard plot of CBZ was plotted as per the procedure in experimental methods and its linearity was shown. The standard graph of carbamazepine shows good linearity with high regression coefficient $R^2 = 0.998$, which indicates that it obeys Beer's-Lamberts Law in the concentrations selected. The results are shown in figure (2) below.

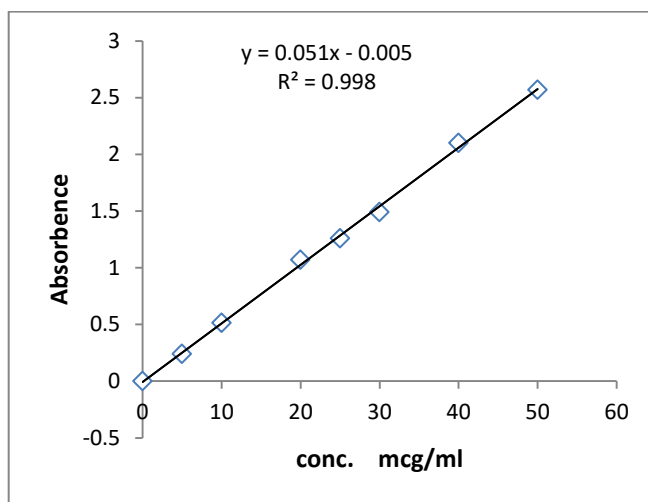


Figure 2: The standard calibration curve of carbamazepine raw material in distilled water with 0.5% sodium lauryl sulphate

Quality control study results

The results obtained from the quality control tests were given in Table (1) below:

Table 1: Results of quality control tests on four brands of carbamazepine products

Tablet Code	Generic	Tab. Weight (average) mg.	Hardness (kg)	Friability (%)	Drug content (%)	Disintegration time (sec)
(CBZ) A		465.2	6.1	0.58	99.89	191
(CBZ) B		279.6	4.3	0.36	98.68	172
(CBZ) C		325	5.2	0.51	99.16	151
(CBZ) D		261	4.4	0.43	Failed Less than 50	93

All CBZ tablets contain not less than 98.68 percent and not more than 99.89 percent of the labeled amount of active drug (except CBZ D). Content uniformity test results showed that all conventional CBZ tablets fit these criteria, but the product CBZ D was failed to pass this test.

Although there is no official test for hardness, this property must be controlled to ensure that the product is firm enough to withstand handling without breaking or crumbling and not so hard that the disintegration time is unduly prolonged. The recommended value for tablet hardness is 4-8 kg.⁷ All tablets supply the required hardness limits from 4.3 kg – 6.1 kg.

The friability value which is also affected by the hardness value of tablets should be in the range of 0.0 - 1% limits.⁷ Friability values of all the tablets used are in the range of 0.36% – 0.58%, these results indicate that all the brands met the pharmacopeial requirements of tablet formulation.

Dissolution data

As shown in figure (3) below, CBZ A released almost about 75% and 96% of its drug load at the end of the 5th and 20th minutes, respectively. This high release rate may be attributed to the incorporation of tablet excipients that act as release promoters or solubilizers during the manufacturing

of CBZ A, which explain the relatively high tablet weight of CBZ A tablet compared to other products (465.5 mg)

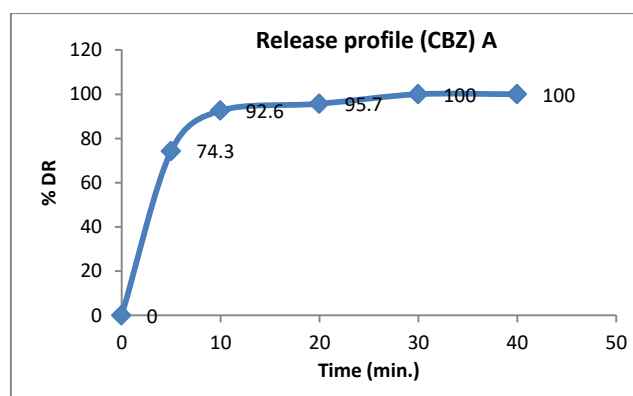


Figure 3: The cumulative release profile of CBZ A product

CBZ B and CBZ C, on the other hand, showed very comparable release profiles as shown in figures (4) and (5) below. Both brands release about 75% of their drug load at the time of 40 minutes and about 85% of the drug load after 60 minutes.

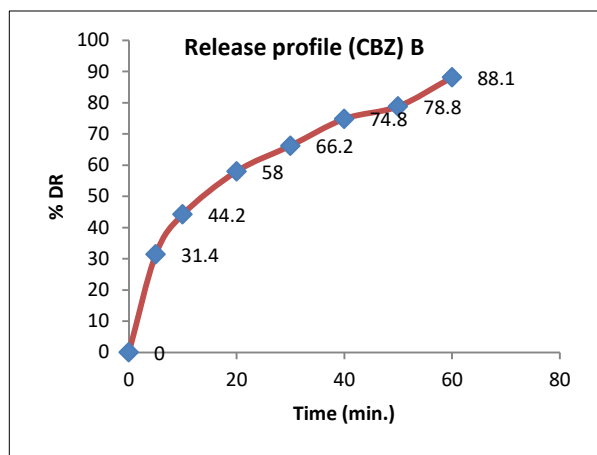


Figure 4: The cumulative release profile of CBZ B product

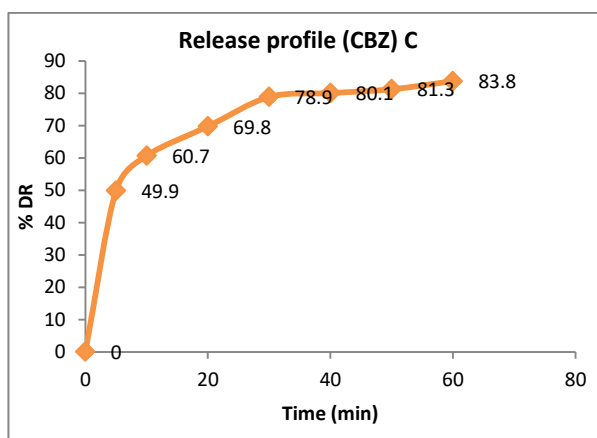


Figure 5: The cumulative release profile of CBZ C product

However, CBZ C showed a burst release about 1.5 times greater than that of CBZ B at the end of the tenth minute (about 60% of the drug load in CBZ C versus 44% of the drug load in CBZ B).

This difference in the burst release may represent a therapeutic issue for some patients.⁸

Finally, as shown in figure (6) CBZ D have been failed to provide the required dose of the drug carbamazepine (which is at least 150mg of the drug at the end of one hour). This failure is not necessarily due to failure of drug release from the dosage form, but it is mainly due to low drug content (less than half of the recommended dose) in the final product that illustrated in table 1.

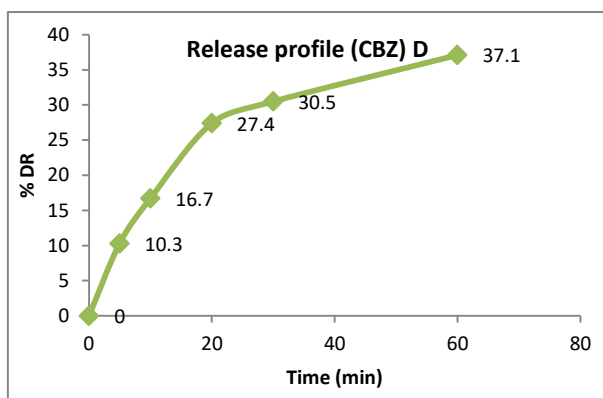


Figure 6: The cumulative release profile of CBZ D product

CONCLUSION

The primary goal of any dosage form is to release the recommended amount of the active drug in an expected time interval, and according to the USP XXVIII, conventional tablet monographs for class II drugs (CBZ in this study) must release at least 75% of the labeled amount of the drug at the end of 60 minutes.⁶ As can be seen in figure 7, below, all the brands of conventional CBZ tablets available in the Iraqi pharmaceutical market, except CBZ D, met this requirement.

Consequently, patients stabilized on CBZ A are used to receive a relatively high drug load just a few minutes after tablet ingestion, and they should be advised never to switch their medication to another brand unless a close plasma drug monitoring and therapeutic response monitoring are conducted.^{9,10}

CBZ B and CBZ C showed a comparable *in-vitro* release profile. Therefore, in case of unavailability of each one of them offers an acceptable alternative to the other when its unavailable to use by the patient.

Surprisingly, CBZ D failed to release the recommended amount of the drug load labeled by the manufacturer and thus patients must be advised not to use it at any circumstance, otherwise, the probability of case relapse will be very high.¹¹

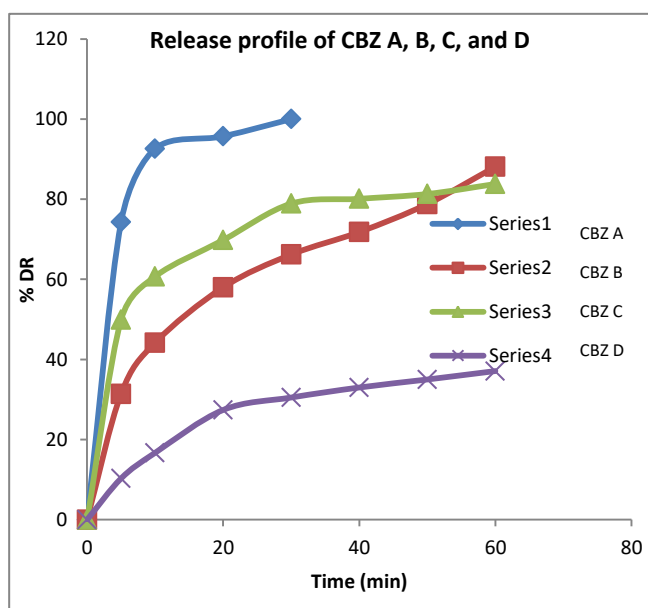


Figure 7: The cumulative release profiles of four brands of carbamazepine tablets

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