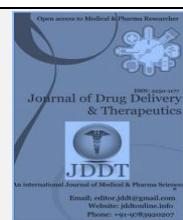


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Research Article

## Formulation and Evaluation of Solid Lipid Nanoparticles of Olanzapine for the Treatment of Psychosis

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### ABSTRACT

Solid lipid nanoparticles (SLN) are typically spherical with an average diameter between 1 nm to 1000 nm in range. It is alternative carrier systems to tradition colloidal carriers, such as liposomes emulsions and polymeric micro and nanoparticles. Olanzapine (OZP) is an atypical antipsychotic agent which is used for treatment of Schizophrenia. Its oral bioavailability is around of 40%. OZP is a class II drug so it having low aqueous solubility. To overcome that problem and to increase its bioavailability, the solid lipid nanoparticles of olanzapine are prepared. Formulation batches designed by modifying type of surfactant ( Span 80, Tween 80), concentration of surfactant, Concentration of co-surfactant, type of lipid ( glyceryl monostearate, Stearic acid). Lipid concentration, speed of stirring and time of stirring using customised design of DOE. The SLN were prepared by high speed homogenization technique, and then characterized by particle size analysis, Drug entrapment efficiency and Drug diffusion study. A formulation containing GMS as a lipid stabilised with tween 80 as surfactant show good drug release, smaller particle size, as compared with other formulations with different lipid and surfactant. The present research findings indicate that OZP loaded solid lipid Nano particulate system for delivery of OZP with better efficacy with minimum adverse effects.

**Keywords:** Olanzapine, SLN, GMS, high speed homogenization and DOE.

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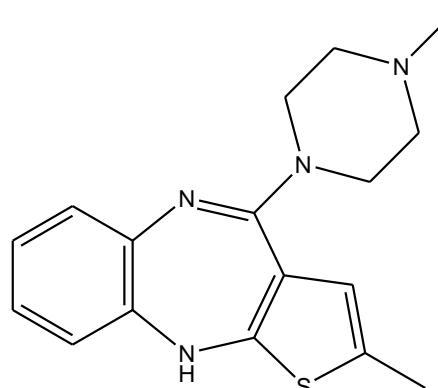
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### INTRODUCTION

A drug's therapeutic efficacy depends on four fundamental pathways of drug transport and modification in the body, absorption, distribution, metabolism and excretion. Failure in therapy includes insufficient drug concentration due to poor absorption, rapid metabolism and elimination, poor drug solubility and high fluctuation of plasma levels due to unpredictable bioavailability<sup>1, 2</sup>. A promising strategy to overcome these problems involves the development of suitable drug colloidal carrier system. Among the colloidal carrier systems the solid lipid nanoparticles have many advantages as compare to other colloidal carrier systems<sup>3</sup>.

Solid Lipid Nanoparticles (SLN) recently gained significant attention as potential alternate colloidal drug delivery system for lipid emulsions and liposomes. The advantage of SLN is, it gives more flexibility in controlling to drug release and protects the encapsulated ingredients from the

degradation. Also it gives selective bio distribution, in vivo and in vitro drug stability, and better bioavailability<sup>3, 4</sup>.



**Figure 1 Chemical structure of OZP API**

Olanzapine (approved by FDA in 1996) is a novel antipsychotic agent with broad efficacy, and elicits response in both the positive and negative symptoms of schizophrenia. Clinically, schizophrenia is treated in 3 phases. In the first phase called acute phase, complete hospitalization is a must and lasts for 1-2 months depending on patient's condition. During this period, maximum doses of drugs are given and these are administered forcefully by registered physician or registered nurse, since patient never co-operates with the treatment<sup>2-5</sup>.

As per literature survey various formulations of OZP were reported such as OZP tablets<sup>5</sup>, OZP matrix sustained release tablets<sup>6</sup>, OZP mouth dissolving tablets<sup>7</sup>, OZP matrix pellets<sup>8</sup>, OZPs Micro emulsions<sup>9</sup> and OZP chitosan nanoparticles<sup>10</sup>. To date, only few attempts have been made to formulate the OZP SLN. So, the aim of present study is to formulate solid lipid nanoparticles with better bioavailability.

## MATERIALS AND METHODS

### Materials

Olanzapine was obtained from Mylan laboratory, Nasik (India) as a gift sample. Glycerol monostearate, Stearic acid, Polysorbate 80 (Tween 80) and Span 80 were purchased from sigma Aldrich chemicals USA. For formulation double distilled water was used. All the reagents and solvents were used of analytical grade.

### Preformulation Studies

#### **Determination of Melting Point:**

Open capillary tube method was used for determining the melting point of the drug. This procedure was performed in triplicate and mean of three observations is considered as a melting point.

#### **Solubility Study:**

The solubility of the drug was performed by placing of a drug in the conical flask by use of different solvents for 24 hours. This practice was performed thrice and a solvent for analysis of drug was finalized.

#### **FT-IR Spectroscopic Determination:**

The drug was characterized by using of Infrared absorption spectroscopy. The Required quantity of drug was taken and mixed with potassium bromide and packed into the compact disk and spectrum was recorded.

#### **Calibration curve of OZP:**

10mg of drug was dissolved in 25ml of methanol and then volume made upto 100 ml with distilled water to get concentration 100 $\mu$ g/ml. Stock solution was diluted further to get concentration range between 2 $\mu$ g/ml to 12 $\mu$ g/ml and absorbance was measured at 226nm.

#### **Drug Polymer Compatibility Study**

A compatibility study was carried out with potential formulation excipients and drug. API and excipients were mixed in specific quantity and placed in sealed vials for 4 weeks at 40°C  $\pm$  2/75%  $\pm$  5% RH and 25°C  $\pm$  2/75%  $\pm$  5% RH. After specific time period sample was withdrawn for FTIR study.

#### **Experimental design**

For the formulation of OZP- SLN the High speed homogenization technique was used. With the help of Stat-

Ease Design Expert software and customized factorial design the all formulation batches were formed. For that two types of factors were used i.e. Dependent factors and Independent factors. The particles size in nanometer, drug entrapment in percent and drug diffusion in percent study were the dependent variables and concentration of Lipid (2.5% to 7.5%), Concentration of surfactant (1% to 3%), speed of stirrer (10000 rpm to 15000 rpm) and time for stirring (15 minutes to 45 minutes) were the independent factors. Total 34 batches suggested by design of experiment (Table 1).

### **Preparation of Solid Lipid Nanoparticles**

Olanzapine loaded Solid- Lipid nanoparticles were prepared by High speed Homogenization technique. First, lipid was heated 5-10°C above the melting point of the lipid (GMS/ Stearic acid) and OZP was made to dissolve in it. An aqueous phase was prepared by dissolving surfactant (Tween 80/ Span 80) in water and heated to same temperature of oil phase. Hot oil phase was further added to the hot aqueous phase and subjected to high-speed homogenization (10000 rpm- 15000 rpm) for specified time (15minutes- 45 minutes) as per DOE (Table no. 1). Thereby produces hot oil in water (O/W) emulsion. The hot nanoemulsion was then cooled down to room temperature, and then lyophilized the sample.

### **Evaluation of Solid-lipid Nanoparticles**

#### **Particle size determination**

The particle size distribution was analysed by using of digital electronic optical microscope (Labomed LX-200). One drop of sample was taken from each batch and diluted with 10 ml of dispersion medium (distilled water). Then particle size was determined with the help of digital electronic microscope under the 90X at room temperature. Then average size of fifteen particles of each formulated batch was taken for analysis.

#### **Drug entrapment efficiency**

The entrapment efficacy (EE) of Solid lipid nanoparticles dispersion was determined by centrifugation method. The SLN dispersion was centrifuged at 2000 rpm for one hour and then collected the supernatant liquid of that dispersion. Then collected liquid was filtered to measure the free drug concentration after making the dilutions with freshly prepared phosphate buffer pH 6.4. The absorbance was measured at 226 nm. Following formula was used for the calculation of EE:

$$EE (\%) = \frac{\text{Amount of drug in NP (mg)}}{\text{Amount of drug added (mg)}} \times 100$$

#### **In vitro drug release**

In vitro drug release of OZP SLN was determined using Franz-diffusion cell. The cellophane membrane was mounted between the donar and receptor compartments. The receptor compartment was filled with phosphate buffer (pH 7.4) at 37°C. The solution was stirred at 100 rpm. The OZP SLN was placed on cellophane membrane and the compartments were clamped together. One ml of sample was withdrawn at predetermined time for 24 hours, from receptor compartments and immediately replaced using phosphate buffer after filtering through 0.45 $\mu$ m filter and appropriate dilutions, the sample were analyzed for drug content at 226nm.

Table 1: Batches generated by DOE

Run	Factor 1 A: Surfactant conc.	Factor 2 B: Co-surfactant	Factor 3 C: Lipid conc.	Factor 4 D: Time for Stirring	Factor 5 E: Speed for Stirring	Factor 6 F: Type of Surfactant	Factor 7 G: Type of lipid
1	2.55	0.625	4.82	35.25	11700	Span 80	Steric acid
2	1	0.25	7.5	45	15000	Tween 80	Steric acid
3	1	1	7.5	15	10000	Span 80	GMS
4	2.77	0.30	6.37	15	10300	Tween 80	Steric acid
5	1	0.25	7.5	15	10000	Tween 80	GMS
6	2.5	1	7.5	17.25	14000	Span 80	Steric acid
7	1	0.25	2.5	45	10000	Tween 80	GMS
8	2.99	0.25	2.5	45	12947	Tween 80	GMS
9	3	1	7.5	15	10000	Tween 80	GMS
10	1	1	2.5	45	10000	Span 80	GMS
11	3	1	2.5	15	10000	Span 80	Steric acid
12	1	1	2.5	15	10000	Tween 80	GMS
13	1	0.53	4.7	24.45	13050	Tween 80	Steric acid
14	3	0.25	2.5	15	15000	Tween 80	Steric acid
15	1	0.25	7.5	45	10000	Span 80	GMS
16	1	1	7.5	45	10000	Tween 80	GMS
17	1	1	7.5	45	15000	Span 80	GMS
18	3	0.25	7.5	15	15000	Span 80	Steric acid
19	1	1	7.5	15	15000	Tween 80	GMS
20	1	1	7.5	45	10000	Span 80	Steric acid
21	3	0.25	2.5	15	10000	Span 80	GMS
22	1	1	2.5	45	10000	Tween 80	Steric acid
23	3	1	2.5	15	15000	Span 80	GMS
24	1	1	7.5	15	10000	Tween 80	Steric acid
25	1	1	2.5	45	15000	Tween 80	GMS
26	1	1	2.5	15	15000	Span 80	Steric acid
27	3	1	7.5	45	10000	Span 80	GMS
28	3	0.25	2.5	45	15000	Tween 80	Steric acid
29	1	0.25	2.5	15	15000	Span 80	GMS
30	3	0.25	7.5	45	10000	Tween 80	Steric acid
31	1	0.25	2.5	15	10000	Tween 80	GMS
32	3	0.25	7.5	45	15000	Span 80	Steric acid
33	2.77	0.93	2.5	37.5	15000	Span 80	GMS
34	3	1	7.5	45	15000	Span 80	Steric acid

## RESULT AND DISCUSSION

### Preformulation studies

#### Melting point determination

The melting point of OZP API was found to be  $188 \pm 2^\circ\text{C}$ .

#### Solubility study

OZP was practically insoluble in water, slightly soluble in Chloroform and freely soluble in Methanol and Ethanol.

#### FTIR study of OZP

From the FTIR study characteristics of OZP, amine group obtain at  $3229\text{ cm}^{-1}$ , C-H stretching at  $2844\text{ cm}^{-1}$  and C=N stretching at  $1633\text{ cm}^{-1}$ , C-N stretching at  $1258\text{ cm}^{-1}$ .

Calibration curve of OZP

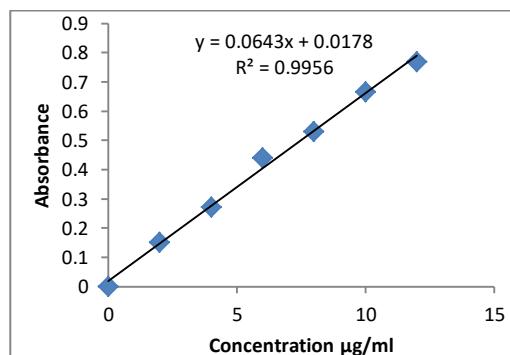


Figure 2: Calibration curve of OZP

**API Compatibility study****Table 2: API compatibility study**

Ingredients	Ratio	Parameters	Initial	40°C ± 2°C/75%±5% RH	25°C ± 2°C/75%±5% RH
API	1	Appearance	Solid Yellow powder	As initial	As initial
		Color change	No	No	No
API + GMS	1:1	Appearance	Solid Yellow powder	As initial	As initial
		Color change	No	No	No
API + Stearic acid	1:1	Appearance	Solid Yellow powder	As initial	As initial
		Color change	No	No	No

The compatibility studies between the drug and polymer was evaluated using FTIR spectrophotometry. There was no any significance interaction in IR spectra of drug and excipient.

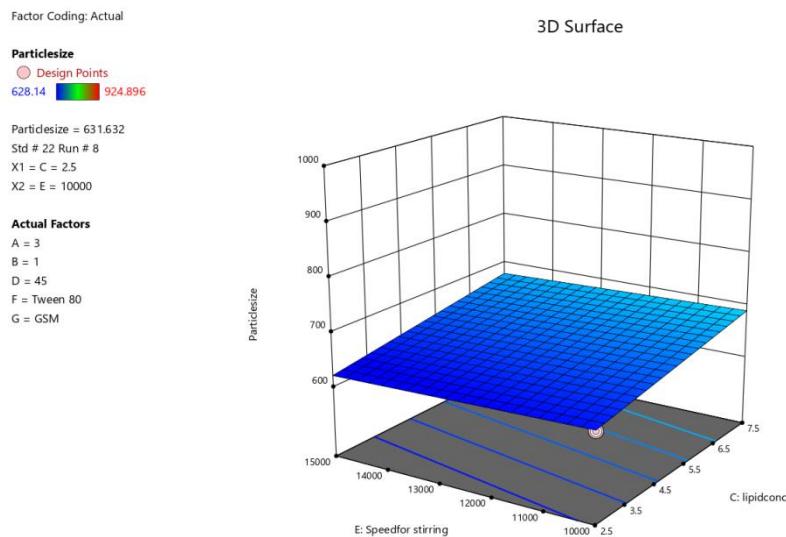
**DOE Results****Table 3: Evaluation parameters of batches suggested by DOE**

Run	Response 1 % Entrapment ± S.D	Response 2 Particle size ± S.D	Response 3 Drug diffusion ± S.D
1	66.93 ± 0.51	715.25 ± 4.10	69.81 ± 0.55
2	65.68 ± 0.65	825.83 ± 5.25	61.66 ± 0.69
3	63.35 ± 0.48	894.33 ± 3.65	63.58 ± 0.54
4	67.32 ± 0.87	792.13 ± 3.25	61.05 ± 0.29
5	66.64 ± 0.64	912.41 ± 3.15	64.38 ± 0.35
6	62.80 ± 0.24	792.39 ± 6.25	64.62 ± 0.98
7	72.59 ± 0.69	768.88 ± 4.25	69.33 ± 0.65
8	79.53 ± 0.35	631.63 ± 4.15	79.66 ± 0.15
9	72.58 ± 0.18	775.06 ± 5.32	72.31 ± 0.66
10	69.40 ± 0.98	756.90 ± 5.15	71.63 ± 0.78
11	66.85 ± 0.88	712.20 ± 5.36	70.45 ± 0.49
12	63.03 ± 0.48	850.70 ± 4.35	64.65 ± 0.56
13	66.68 ± 0.81	855.97 ± 1.36	59.32 ± 0.51
14	67.80 ± 0.75	725.84 ± 2.35	68.97 ± 0.36
15	70.91 ± 0.18	812.61 ± 3.25	69.35 ± 0.34
16	70.36 ± 0.59	818.75 ± 1.22	66.57 ± 0.15
17	70.07 ± 0.46	797.85 ± 3.15	68.78 ± 0.35
18	67.03 ± 0.49	767.57 ± 2.15	67.90 ± 0.95
19	65.80 ± 0.83	894.66 ± 2.36	60.90 ± 0.98
20	62.83 ± 0.75	816.28 ± 2.15	62.24 ± 0.65
21	72.93 ± 0.68	710.62 ± 2.36	75.66 ± 0.46
22	63.51 ± 0.61	778.46 ± 2.15	63.22 ± 0.85
23	73.09 ± 0.48	687.86 ± 2.65	75.09 ± 0.75
24	58.56 ± 0.74	924.89 ± 2.48	55.17 ± 0.36
25	70.75 ± 0.84	753.12 ± 3.25	68.85 ± 0.34
26	58.07 ± 0.64	828.69 ± 3.36	58.95 ± 0.65
27	77.85 ± 0.94	685.35 ± 2.36	78.29 ± 0.65
28	71.98 ± 0.38	628.14 ± 2.15	74.95 ± 0.55
29	65.15 ± 0.64	837.12 ± 4.65	65.16 ± 0.66
30	72.46 ± 0.39	703.33 ± 4.45	71.17 ± 0.54
31	57.91 ± 0.48	856.35 ± 5.15	59.52 ± 0.69
32	79.70 ± 0.55	684.10 ± 5.15	76.81 ± 0.67
33	70.23 ± 0.54	670.80 ± 5.14	70.65 ± 0.65
34	72.62 ± 0.62	685.58 ± 5.25	70.60 ± 0.66

### Particle size analysis

The effect of lipid (GMS and Stearic acid) and surfactant (Tween 80 and Span 80) concentration on particle size distribution on OZP loaded SLN was showed in Table 3. The particle size was ranged between 625 nm to 925 nm.

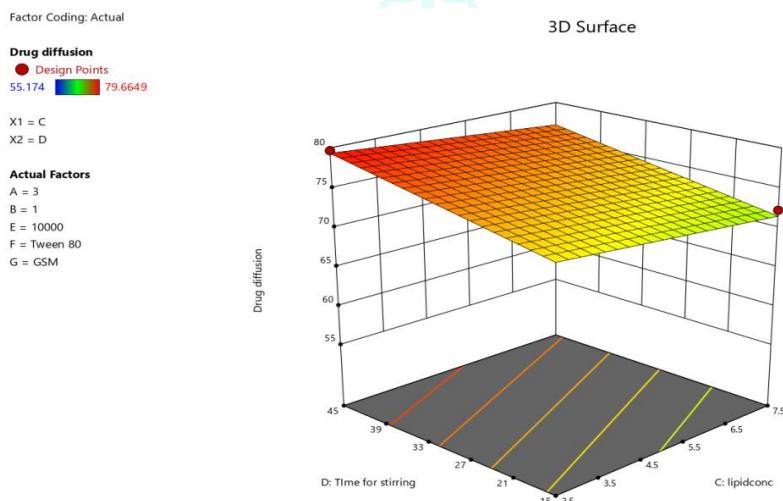
### Influence of Surfactant, lipid concentration and speed of stirring on particle size



**Figure 3: Effect of stirring speed and Lipid concentration on particle size**

### Drug diffusion

The drug diffusion of OZP from various SLN formulations is shown in table no.3. The drug diffusion of OZP was found in the range of 55% to 80% at the end of 24 hours.



**Figure 4: Effect of lipid concentration and stirring time on drug diffusion**

### Influence of type of lipid, conc. of lipid and time for stirring on drug diffusion

Formulations containing GMS as a lipid matrix shows higher drug release as compare to stearic acid (GMS>Stearic acid). Stearic acid produced less order crystals than GMS leading to lower drug expulsion from the imperfect lattice. To enhance drug diffusion lipid concentration should be below 5%, and time for stirring above the 20 minutes. When the conc. of lipid increases that time increases conc. of surfactant to increase the lipid matrix and entrapment of drug.

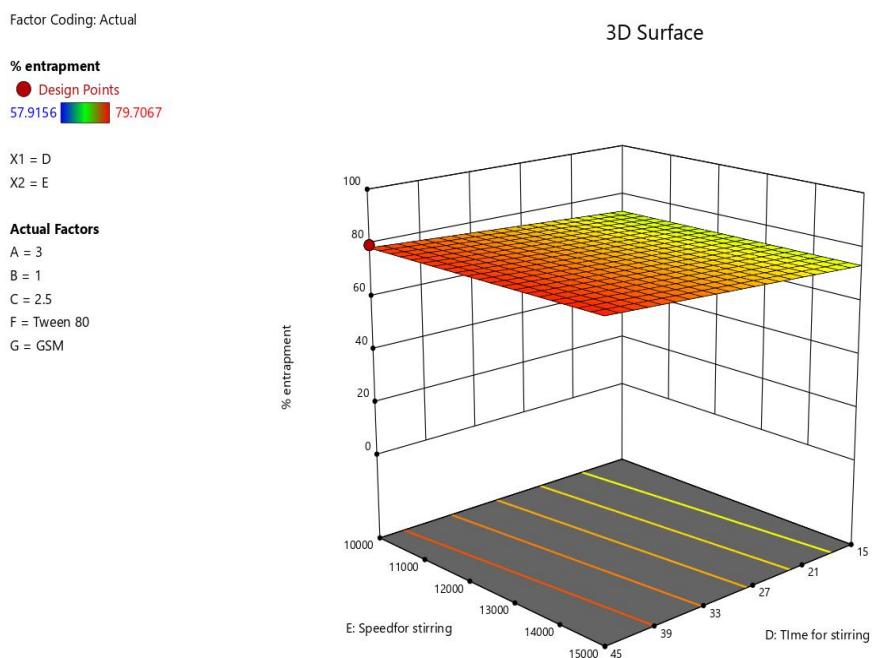
### Percent drug entrapment

OZP SLN was prepared using Tween 80 as surfactant showed smaller particle size than span 80. This may be due to higher molecular weight and higher HLB value of the Tween 80. When the lipid concentration was above 5%, it requires high speed and more time to break the lipid particles. So, the particle size is increased by using high concentration of lipid content.

In order to attain optimal entrapment efficiency, several factors are varied, including type of lipid, speed of stirring and time for stirring. The EE of all the prepared batches are shown in table No. 3. The EE of SLN dispersions was found in the range of 57% to 80%.

### Effect of surfactant on drug entrapment

All batches formulated with higher surfactant concentrations shows good entrapment efficiency. Formulations containing Tween 80 as a surfactant shows good entrapment efficacy as compare to Span 80 as a surfactant (fig. 5). This could be due to lower HLB value of Span 80



**Figure 5: Effect of speed and stirring time on Entrapment efficacy**

#### **Effect of speed and time of stirring on EE**

When the speed of stirring above the 12000 rpm and time above the 30 minutes it was showed good entrapment efficacy. As the time and speed of stirring was decreases then entrapment efficiency also decreased.

DOE data of 34 formulation batches were obtained based upon that data, F8 batch was found to be significant and finalized as optimized batch and their further evaluation was done.

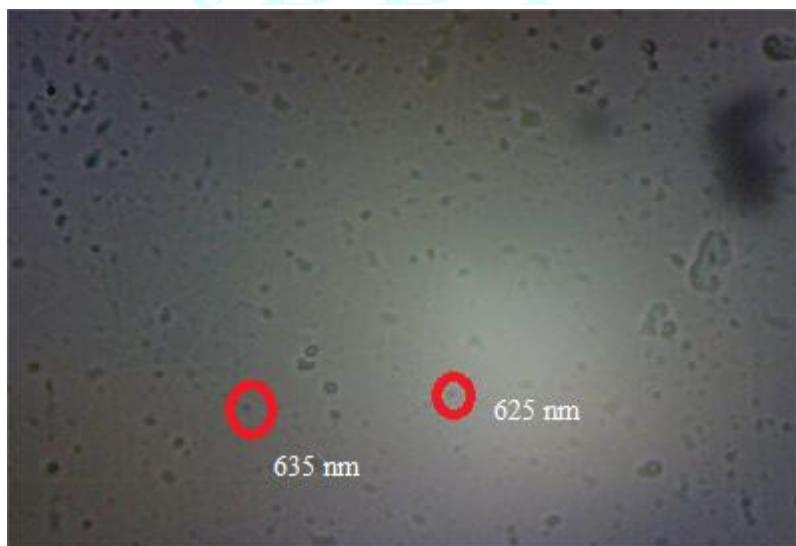
#### **Optimization of Batch**

The Design-Expert software was used in order to find the optimized conditions for desired formulation. The desirability criteria set in design-expert for optimized formulations were minimum particle size, maximum

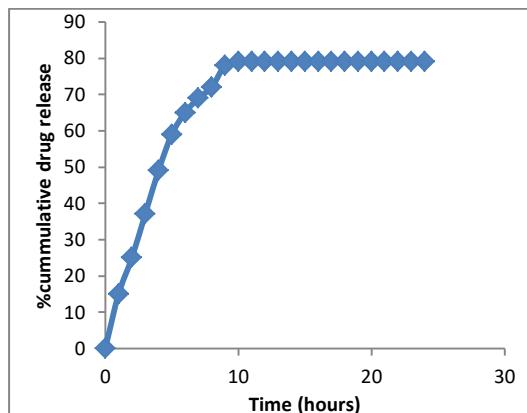
entrapment efficiency and maximum drug content. The results were obtained significant, when the concentration of Tween 80 2.99% and Lipid as GMS with concentration 2.5%, speed of stirring 12900 rpm and stirring time 45 minutes. This was showed desired particles size with better drug diffusion and entrapment efficiency for improved nose to brain targeting drug delivery.

#### **Evaluation of optimized batch**

The evaluation of optimized batch gave particle size approximately 625 nm to 635 nm (Figure no. 6) which can easily cross blood brain barrier. Drug diffusion was found in the range of 75% to 80% (Figure no. 7) which is greater than oral dosage forms. The percent entrapment of optimized dosage form was found in the range of 76% to 80%.



**Figure 6: Particle distribution of F8 batch**



**Figure 7: In vitro drug release of F8 batch**

## CONCLUSION

Olanzapine was successfully encapsulated into solid lipid nanoparticles by high speed homogenization technique. Various formulations of OZP loaded SLNs were prepared using various process variables. The prepared formulations were evaluated for drug entrapment efficiency; formulation F8 registered highest entrapment of 79% to 80%. The particle size of F8 formulation found in between 630nm to 635nm. The *in vitro* drug release of F8 formulation was found to be 79% to 80% over 10 hours in controlled manners, hence the present study was a successful attempt to formulation of OZP by SLN system. Further study is necessary to investigate the exact mechanism related to findings of the study.

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