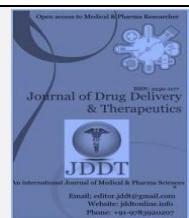
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Review Article

A Concise Review Based on Analytical Method Development and Validation of Apremilast in Bulk and Marketed Dosage Form

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ABSTRACT

Apremilast is used for treatment of psoriasis and psoriatic arthritis. It may also be beneficial for other inflammatory diseases relevant to the immune system. The drug functions as a selective enzyme phosphodiesterase 4 (PDE4) inhibitor and avoids the spontaneous development of TNF-alpha from human synovial rheumatoid cells. The present review assesses the different approaches for evaluation of apremilast in bulk material as well as different formulations. A concise review consists of compile and discuss about over 30 methods for analysing apremilast in the biological matrices, the samples of bulk and in different dosage formulations including HPLC, HPTLC, UPLC, LC-MS and UV-spectrophotometry. A concise review represents the compilation and discussion of about more than 30 analytical methods which includes HPLC, HPTLC, UPLC, LC-MS and UV-Spectrophotometry methods implemented for investigation of apremilast in biological matrices, bulk samples and in different dosage formulations. This detailed review will be of great help to the researcher who is working on apremilast.

Keywords: Apremilast; Analytical Profile; HPLC; HPTLC; Bioanalytical; Stability indicating

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Introduction of Apremilast:

Chemically, Apremilast is known as N-[2-[(1S)-1-(3-ethoxy-4methoxyphenyl)-2-(methylsulfonyl)ethyl]-1,3-dioxo-2,3-dihydro-1H-isindol-4-yl] acetamide. It has a C₂₂H₂₄N₂O₇ and a molecular weight of 460.5g mole. (1). Apremilast is a drug approved by the Food and Drug Administration, used for psoriasis and psoriatic arthritis treatment. It may also be beneficial for other inflammatory diseases related to the immune system. The drug functions as a potent phosphodiesterase 4 (PDE4) enzyme inhibitor and prevents the spontaneous development of TNF-alpha from human synovial rheumatoid cells. (2) Apremilast is Phthalimide derivative. It is a white to pale yellow, non-hygroscopic powder that is virtually insoluble at a wide range of pH in water and buffer solutions but is soluble in lipophilic solvents including acetonitrile, butanone, acetone, dichloromethane, and tetrahydrofuran. It is manufactured in India by Glenmark Pharmaceutical, under the brand name Otezla and Aprezo (3). Apremilast chemical structure has been adequately demonstrated by elemental analysis. IR and UV spectroscopy, ¹H and ¹³C NMR spectroscopy, mass spectrometry, single crystal X-ray diffraction and XRPD,

DSC,TGA,DVS and particle size distribution, as well as polymorphism system (characterized by XRPD, DSC, TGA, DVS, TGA/FT-IR and microscopic testing) Apremilast shows stereoisomerism due to the presence of a single chiral centre, with the pharmacologically active (S)-enantiomer. Effective drug stability tests and clinical studies have shown that Apremilast (S)-enantiomer is not interconverted to its (R)-enantiomer both on storage and in vivo. Polymorphism and seven polymorphic forms were observed for Apremilast (designated A-G) was named for the active substance. The desirable type B was found to be the most anhydrous form of Apremilast which is thermodynamically stable. The production cycle consistently yields single crystal type B active substance. (4)

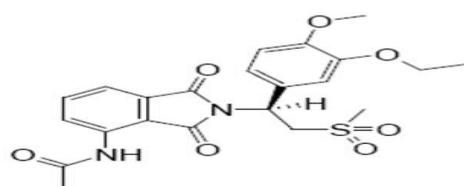


Fig1. Structure of Apremilast.

Table 1: Drug profile of Apremilast:

Drug Name	Apremilast
Category	Phosphodiesterase4 (PDE4). Immunomodulating agent.
Chemical formula	C ₂₂ H ₂₄ N ₂ O ₇ S
IUPAC Name	N-[2-[(1S)-1-(3ethoxy-4-methoxyphenyl)-2-methylsulfonylethyl]-1,3dioxoisindol-4-yl] acetamide.
Molecular weight	460.501 g/mol
Melting point	156-158°C.
Solubility	slightly soluble in water, sparingly soluble in Acetonitrile and Methanol.
Half life	6 - 9 hours
Pak value	Strongest acid- 14.42 Strongest base- 8.91
log P value	log P 2.69 log P 2.74
log S value	-3.1

Mechanism of Action:

A small molecule of Apremilast is inhibitor of PDE4, an enzyme that break down cyclic adenosine monophosphate (cAMP), and it's the dominant enzyme responsible for this reaction in inflammatory cells. (5)

Analytical techniques used for determination of apremilast:

A. High-performance liquid chromatography (HPLC):

High performance liquid chromatography (HPLC) is one of todays most important instrument of analytical chemistry, derived from classical column chromatography. The concept is to inject a sample solution into a column of a permeable material (stationary phase), and pump a liquid (mobile phase) through the column at high pressure. The separation is based on differences in migration rates across column resulting from different sample partition between stationary and mobile phase elution happens at different times, depends on the separation behaviour of different components. (6)

The HPLC instrument involves pump, injector, column, detector, integrator and display system.

The technique of HPLC has following features.

- ✓ Having higher resolution

- ✓ Diameter is small, Stainless steel, Glass column
- ✓ Rapid analysis
- ✓ Mobile phase pressure is higher
- ✓ Mobile phase having controlled flow rate (7)

Types of HPLC:

Its Depends on the substance used i.e. stationary phase used, the HPLC is divided into following types:

- ✓ Normal Phase HPLC- on the basis of polarity the separation is done. Usually this phase is polar, silica is used mostly and Hexane is used as non- polar phase, also chloroform and diethyl ether. Mostly the polar samples are mounted on column.
- ✓ Reverse Phase HPLC- In this the mobile phase is polar and non-polar or hydrophobic is stationary phase. It is reverse to normal phase HPLC. The more is the non-polar nature the more it will be retained on column.
- ✓ Size-exclusion HPLC- The column must combine molecules with correctly regulated substrate. The constituent's separation will be based on the differences in molecular sizes.
- ✓ Ion-exchange HPLC- The stationary phase has, across to the sample charge, an ionically charged surface. The used mobile phase is an aqueous buffer that regulates pH and ionic strength. (8)

Table 2: HPLC method for apremilast

Sr. no.	Drug	Method	Stationary phase	Mobile phase	Detection/Detector	Linearity, LOD, LOQ (µg/mL)	R _t / F _R	Ref
1	Apremilast	HPLC (stability indicating, RS)	Cosmosil C-18 column 250 mm x 4.6 mm, 5.0 µm with Guard cartridge: Make: Phenomenex C18, 4.0 mm x 3.0 mm	Mobile Phase-A: Buffer-1: Methanol (90:10) v/v Mobile Phase-B: Buffer-1: Acetonitrile (10:90) v/v	230nm. PDA Detector	Linearity: 50% to 150% LOD:0.0012% LOQ:0.004%	R _t : 1min F _R : 1 ml/min	1
2	Apremilast	RP-HPLC	Grace C18 column (250mm×4.6, Particle size:5 micron)	Methanol: Water (80:20)	231nm UV 2450 Double Beam UV-Visible spectrometer	Linearity: 10-50 µg/mL LOD: - LOQ: -	R _t : 4.80min F _R : 0.8 ml/min	3
3	Apremilast	HPLC	Agilent C 18 (4.6 mm 250 mm.), 5µm	Acetonitrile: Water (70:30)	230nm	Linearity: 2-10 µg/mL LOD: 0.2403 LOQ: 0.72084	R _t : 4.92min F _R : - ml/min	5
4	Apremilast	RP-HPLC	Ultima C18 column (250 mm×4.6 mm, i.d., 5 am particle size)	Methanol: Water (70:30)	231nm Photo Diode Array	-	R _t : 5.15min F _R : 1 ml/min	24
5	Apremilast	RP-LC (stability indicating)	Synergi Max-RP 80 A (150 × 4.6 mm ID), 4 µ	Mobile phase A: Phosphate Buffer Mobile Phase B: ACN	230 nm photodiode array detector	Linearity : 50% - 250% LOD: - 0.053 µg/ml ⁻¹ LOQ: - 0.160 µg/ml ⁻¹	R _t : 13.66min F _R : 1 ml/min	25

B. UV- visible spectrophotometric method:

UV-Visible spectrophotometry is mostly used method in pharmaceutical research. This means calculating how much ultraviolet or visible radiation a material absorbs in solution. Ultraviolet-Visible spectrophotometers are the instruments that compute the correlation or function of the correlation of the intensity of two light beams in the UV-Visible region. Using a spectrophotometer, organic compounds can be detected in qualitative analysis, if any reported data are available, and significant spectrophotometric examination is used to determine the amount of molecular species absorbing the radiation. Spectrophotometric technique is simple, fast, relatively precise, and applicable to small compound quantities. The Beer-Lambert law is the fundamental law governing quantitative spectrophotometric analysis.

Beer's law: It states that the intensity of a parallel monochromatic radiation beam decreases exponentially with the number of molecules that are absorbed. To put it another way, absorbance is proportionate to concentration.

Lambert's law: It states that the frequency of a parallel monochromatic radiation beam diminishes exponentially as it travels through a homogeneous thickness medium. Combining these two laws gives rise to the Beer-Lambert law.

Table 3: Regions of electromagnetic spectrum.

Region	Wavelength
Far (or vacuum) ultraviolet	10-200 nm
Near ultraviolet	200-400 nm
Visible	400-750 nm
Near infrared	0.75- 2.2 µm
Mid infrared	2.5-50 µm
Far infrared	50-1000 µm

Beer-Lambert law:

If light beam is passed through a translucent cell containing an absorbing compound solution, there may be a decrease in light intensity. The Beer-Lambert Law is expressed in mathematical terms as

$$A = a b c$$

Where,

A = absorbance or optical density

a = absorptivity or extinction coefficient

b = path length of radiation through sample (cm)

c = concentration of solute in solution.

Both b and a are constant so a is directly proportional to the concentration c. (9)

Table 4: UV- Spectrometric Method for Apremilast.

Sr. No.	Drug	Matrix	Method	Solvent	Detection	Linearity/ LOD, LOQ	Ref.
1	Apremilast	API	A double beam UV-visible spectrophotometer	Water and Methanol	230 nm	Linearity: 2-10 μ g/mL R ² :0.999 LOD: -- μ g/mL LOQ: -- μ g/mL	28
2	Apremilast	Bulk and laboratory prepared mixture.	A double beam UV 1700 Pharmaspec	Methanol	Method A: 230 nm Method B: 224nm Method C: 225-235nm	Linearity: 4-12 μ g/mL R ² :Method A(0.9988) Method B:(0.992) Method C (0.9993) LOD: Method A 0.36 μ g/mL Method B 0.35 μ g/mL Method C 0.33 μ g/mL LOQ: Method A 1.08 μ g/mL Method B 1.07 μ g/mL Method C 1.00 μ g/mL	29
3	Apremilast	Bulk and Tablet Dosage Form	UV-Spectrophotometer (Systronic-2201)	Acetonitrile	230 nm	Linearity: 2-10 μ g/mL R ² : 0.9995 LOD: 0.2403 μ g/ML LOQ: 0.72084 μ g/mL	30
4	Apremilast	Bulk drug	Jasco double beam UV-visible spectrophotometer, Model: V-630	Methanol.	230 nm	Linearity: 1-7 μ g/ml. R ² : 0.9991 LOD: 0.288 μ g/mL LOQ: 0.874 μ g/mL	31

C. High performance thin layer chromatography (HPTLC):

Modern TLC, which carried out on pre-coated layers with instruments and mainly for quantification is widely understood and practical as HPTLC. Therefore, TLC and HPLC terminology are used interchangeably here. To teach the principle of chromatography, almost all over the world, TLC is used. The prime reasons for this preference are transparency of the sample during chromatography, simplicity to perform, and ultra-low-cost equipment for demonstration. A popular approach for increase resolution under capillary flow-controlled conditions is to use various developments. For planar chromatography, either one-dimensional or two-dimensional separations are possible. Mobile phase velocity can also be managed by external method, such as in forced-flow development. HPTLC is the fastest form of chromatography, since sample

chromatography is performed in parallel. Being offline, i.e. each step of the process is carried out independently, makes TLC / HPTLC not only faster but also versatile adequate for one HPTLC system to analyse individual samples by side by side. Stationary and mobile phase intake is directly proportional to the number of analysed samples.

The cost for analysis is low. One 20x10 cm plate can accept about 20 samples and needs a mobile phase of 15 ml. For TLC / HPTLC the disposable stationary process has two distinct advantages in the preparation of samples. One sample can be washed on the plate itself. The other is that sample cleaning may not be necessary because the residual residue is inconsistent. Although the Silica gel is the most commonly used adsorbent (stationary phase), many other adsorbents have been used as a separation medium such as reverse phases, bonding phases, alumina, Kieselguhr, etc. Some solvents can be used during the mobile phase since the

coating can be disposed of. Gas phase also plays a prime role in TLC/HPTLC in the developing chamber's vapor saturation, its pH, and humidity in the developing chamber.

For quantitative, semi-quantitative and qualitative analysis, TLC and HPTLC may be used. It can also be used after chromatographic separation for the identification of

industrial fractions and for the identification of herbal extracts, complex mixtures by "HPTLC fingerprint". Many laboratories use TLC/HPTLC for the analysis, checking or comparison of impurities with related samples, screening of unidentified samples. TLC / HPTLC is a functional tool for daily analysis: quality control, scientific R&D, process monitoring and environmental laboratories. (10-13)

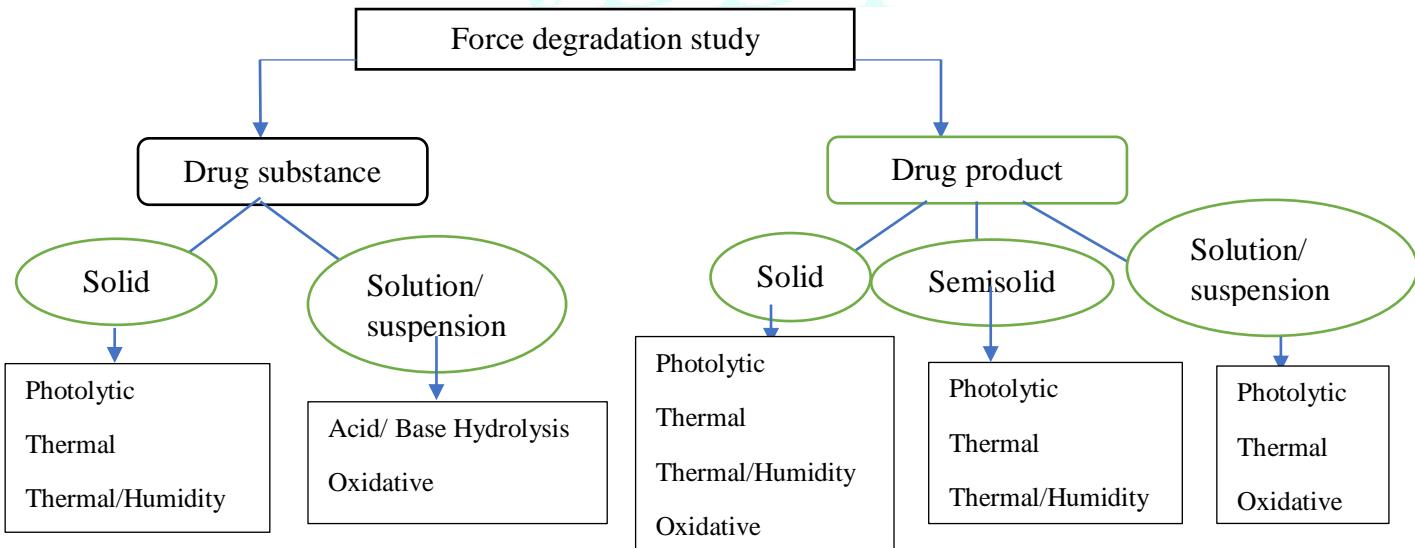
Table 5: HPTLC method for apremilast.

Sr. no	Drug and Matrix	Stationary phase	Mobile phase	Chamber saturation/ TLC plate development time	Detection	Linearity, LOD, LOQ (µg/mL)	Ref.
1	Apremilast (Bulk and in-house tablet)	Aluminium backed precoated silica gel 60-F254 (20 x 10 cm)	Toluene: Methanol (8:2 v/v)	CSt: 25min PDt: 8min Rf value: 0.64 ± 0.05	Densitometry scanning at 230nm	Linearity: 250-1500 ng/band R ² : 0.998 LOD- (DL) 3.3NB LOQ- (QL) 10NB	26
2	Apremilast	Aluminium TLC plate precoated with silica gel 60 F254 (10 x 10 cm)	Toluene: Ethyl Acetate (4:6v/v)	CSt: 15min PDt: 10min Rf value: 0.55±0.02.	Densitometry scanning at 236nm	Linearity: 100-600 ng/band R ² : 0.9978 LOD- 0.7782ng/band LOQ- 2.3583ng/band	27

D. Stability indicating method:

Chemical stability of pharmaceutical substances is of great concern, as it influences the drug product's safety and effectiveness. The FDA and ICH guidelines state the need for stability testing data to determine how the nature of a drug substance and drug product changes over time under the

effect of different environmental factors. The ICH guideline notes that stress testing is intended to identify the likely degradation products which further assist in determining the molecule's intrinsic stability and identifying pathways of degradation, and confirm the stabilization indicating procedures used. (14-15)



Scheme 1: An illustrative flowchart describing various stress conditions used for degradation of drug substance and drug product.

Table 6: Conditions generally employed for forced degradation (16).

Degradation Type	Experimental Conditions	Storage Conditions	Sampling Time (days)
Hydrolysis	Control API (no acid or base)	40°C, 60 °C	1,3,5 Days
	0.1 N HCl	40°C, 60 °C	1,3,5 Days
	0.1 N NaOH	40°C, 60 °C	1,3,5 Days
	Acid control (no API)	40°C, 60 °C	1,3,5 Days
	Base control (no API)	40°C, 60 °C	1,3,5 Days
	pH: 2,4,6,8	40°C, 60 °C	1,3,5 Days
Oxidation	3% H ₂ O ₂	25°C, 60°C	1,3,5 Days
	Peroxide control	25°C, 60°C	1,3,5 Days
	Azobisisobutyronitrile (AIBN)	40°C, 60 °C	1,3,5 Days
	AIBN control	40°C, 60 °C	1,3,5 Days
Photolytic	Light, 1 X ICH	NA	1,3,5 Days
	Light, 3 X ICH	NA	1,3,5 Days
	Light control	NA	1,3,5 Days
Thermal	Heat chamber	60°C	1,3,5 Days
	Heat chamber	60°C/75% RH	1,3,5 Days
	Heat chamber	80°C	1,3,5 Days
	Heat chamber	80 °C/75% RH	1,3,5 Days
	Heat control	Room temp.	1,3,5 Days

Table 7: stability indicating method for Apremilast

Sr. no.	Drug	Method	Stationary phase	Mobile phase/ Solvent	Detection/Detector	Linearity, LOD, LOQ (µg/mL)	R _t / F _R	Ref.
1	Apremilast	RP-HPLC	Grace C18 (250mm x 4.6ID, 5µm)	Methanol: Water (70:30)	230nm UV-3000-M detector	Linearity: 10-50µg/ml LOD: - 0.5329 µg/ml LOQ: - 1.615 µg/ml	R _t : 5.20min F _R : -0.8 ml/min	34
2	Apremilast	RP-HPLC	Inertsil C8 (250 X 4.6 mm) 5µ	Buffer and Methanol (47:53 % v/v)	230nm Diode array detector	-	R _t : 8.3min F _R : -1.5 ml/min	35
3	Apremilast	UV	-	Acetonitrile	229.3 nm ELICO Double beam SL 210 Ultra violet - Visible spectrophotometer	Linearity: 2-10µg/mL R ² : 0.9983 LOD: 0.0027µg/mL LOQ: 0.0082µg/mL	-	36
4	Apremilast	UV	-	Methanol.	220 nm Methanol. UV – Visible spectrophotometer (Shimadzu Model 1700)	Linearity: 20-100µg/ml R ² : 0.999 LOD: --µg/mL LOQ: --µg/mL	-	37

E. Bio-analytical method:

Bioanalysis is a process used to evaluate concentrations in biological samples such as blood, plasma, serum cerebrospinal fluids and urine, as well as saliva for their metabolites and/or endogenous substances. (17-20) The accuracy of these trials depends directly on the standard of the bioanalytical data behind them. It is therefore important that guiding principles are organized and disseminated to the pharmaceutical community for the validation of these analytical methods. For bioanalysis of drug in plasma Both RP - HPLC and LC MS-MS can be used. The instruments have their own merits. For evaluation of a lot of compounds RP - HPLC coupled with UV, PDA or fluorescence detector. These chromatographic principles give main advantages including low detection limits, the potential to produce structural information, a need for least sample treatment and the probability to cover a broad range of polarity

analytes, all procedures for validating the bioanalytical methods include procedures that show that a certain process is used to measure the analytes quantitatively. Selectivity, precision, linearity, detection limit, quantity limit, recovery, power, stability and range are main parameters for this validation. (21-22)

The process by which routine sample analysis can be classified into:

1. Reference standard preparation,
2. Development of bioanalytical method and formation of assay procedure and
3. For routine drug analysis. Application of validated bioanalytical method and acceptance criteria for the analytical run and/or batch (23).

Table 8: Bioanalytical method for Apremilast.

Sr.no	Method	Drug	Bio-fluid	Column	Mob. phase	F.R and R.T	Detection /detector	Linearity & LOD&LOQ	Ref.
1	UPLC/MS-MS	Apremilast	Rat plasma	Acquity BEHTM C18 column (100 × 2.1 mm, 1.7 µm)	Acetonitrile: ammonia(85:15)	F.R : 0.3 mL/min R.T : 0.81	MRM detection	Linearity: 3.04 and 1000 ng/ml R ² : 0.995 LOD: - LLOQ: 3.04 ng/ml	32
2	UPLC/MS-MS	Apremilast	Rat plasma	Acquity BEH C18 column (2.1 mm×50 mm, 1.7 µm particle size)	Solvent -A (0.1% formic acid in water) Solvent B – acetonitrile	F.R : 0.40 mL/min R.T : -	XEVO TQD triple quadrupole mass spectrometer with an electro-spray ionization (ESI)	Linearity: 0.1 and 100 ng/ml R ² : 0.9914 LOD: - LLOQ: 0.1ng/ml	33

Conclusion

The present review illustrates various analytical approaches exercised for the evaluation of Apremilast. A numerous investigation had performed including, Bio-analytical, Stability indicating, HPLC, HPTLC, UV-Visible Spectroscopy, and LC-MS, etc. for evaluation of Apremilast in bulk and in its combined pharmaceutical formulations and in plasma. Liquid chromatography with UV detection has been found to be most studied for Apremilast in bulk as well as pharmaceutical dosage forms, while hyphenated such as LC-MS methods are reported for determination of Apremilast and its metabolite in plasma and other biological fluids. Few chromatography approaches like HPTLC and UV Spectrophotometry methods are also used for assay of Apremilast.

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