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Research Article

## Formulation and Evaluation of Ginger Extract Loaded Nanoemulgel for the Treatment of Rheumatoid Arthritis

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### ABSTRACT

Ginger is a potent anti-inflammatory; in the present study the nanoemulgel of ginger extract was formulated for treating rheumatoid arthritis through topical application. The main objective of nanoemulgel formulation was to enhance the bioavailability of ginger extract through topical route and also to reduce the dose of ginger extract. First the nanoemulsion was prepared with the help of ternary phase diagram, using water titration method. The  $S_{mix}$  (surfactant and co-surfactant) and extract were mixed together then titrated with water. The  $S_{mix}$  was used at the ratio of 1:1, 1:2, and 2:1. The isopropyl myristate is used as oil, tween 80 as surfactant, ethanol as co-surfactant and water was used as aqueous phase and, 32 formulations were prepared. The particle size was found in the range of 60.32 to 230.8nm for formulations F1 to F4. The zeta potential was found between -16.6 to -24.4 and the polydispersity index was found to be 0.687 to 0.892. Nanoemulsion was converted into nanoemulgel by using carbopol 934 as gelling agent in various concentrations. The rheological properties, spreadability, pH, thermodynamic stability and drug release were also determined. On the basis of thermodynamic stability, spreadability and drug release, the nanoemulgel F4\* was considered as best formulation.

**Keywords:** nanoemulgel, nanoemulsion, ternary phase diagram, rheumatoid arthritis, ginger extract, co-surfactant

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### INTRODUCTION

Rheumatoid Arthritis is an autoimmune inflammatory disorder, affecting synovial joints, it damage articular cartilage also causes bone erosion and deformity.<sup>1</sup> NSAIDs are the first line drugs and afford symptomatic relief in pain, swelling, morning stiffness, immobility, but they do not arrest the disease process.<sup>2</sup> Drug therapy is targeted to ameliorate pain, joint stiffness, articular cartilage damage, bone erosions, and also to preserve joint function.<sup>3</sup> Treatment usually begins with medications to reduce pain and inflammation in mild to moderate cases of arthritis. Drugs such as analgesics, non-steroidal anti-inflammatory drugs with some immunosuppressant are drug of choice in relieving pain, inflammation and stiffness of joints.<sup>3</sup> These treatments have various side effects like g.i. disturbance, poor immunity, hepatic and nephrotoxicity, Herbal based treatment have good tolerability, safety and effectiveness than above conventional treatment, Herbal drugs are gaining popularity in the treatment of chronic disease like jaundice, vitiligo, rheumatoid arthritis, asthma etc. [4, 5] Ginger (extract of *Gingiber officinale*) act as a potent anti-inflammatory. <sup>5, 6, 7</sup> 6-Gingerols, gingerdiol, gingerdione,

shogaol and paradol are the active principles of ginger extract. Studies revealed that 6-gingerol shows *in-vivo* anti-inflammatory properties after intra peritoneal or topical administration <sup>8, 9, 10</sup>

Nanoemulgel has appeared as a novel drug delivery system which allows sustained or controlled drug release,<sup>11</sup> it is a dual release control system i.e. nanoemulsion in hydrogel. Nanoemulgel is nanosize (10-100nm); it rapidly penetrates and deliver drug deeper and quicker. Gelling agent make nanoemulsion stable of by reducing the surface and interfacial tension and also enhance the viscosity of the aqueous phase for drug administration,<sup>12</sup> this would influence the transport properties of the drug.<sup>[13, 14, 15]</sup> Nanoemulsion can encapsulate a diverse range of lipophilic compounds, including bioactive lipids, flavours, antimicrobials, antioxidants, and drugs leading to the increase of their bioactivity, desirability, and palatability.<sup>[11, 15]</sup> The Nanoemulsions are colloidal dispersions composed of an oil phase, aqueous phase, surfactant and co-surfactant at appropriate ratios. Unlike coarse emulsions micronized with external energy. Nanoemulsion is based on low interfacial tension.<sup>15</sup> This is achieved by adding a co-surfactant, which

leads to spontaneous formation of a thermodynamically stable nanoemulsion.<sup>16</sup>

The main object of this study is to formulate effective topical formulation which can enhance the penetration of active constituents of ginger extract through skin for a better local as well as systemic effect.

## MATERIAL AND METHOD

Ginger extract was purchased from Herb Sky Bio-tech Co. Ltd. China; Isopropyl Myristate was purchased from Moychem Pvt. Ltd., Methanol, Ethanol, Chloroform, Acetone, Carbopol 934, Potassium dihydrogen phosphate ( $\text{KH}_2\text{PO}_4$ ), Sodium chloride and Tween80 were obtained from from Loba Chem Pvt. Ltd. Mumbai. All material were use were of analytical grade. Double distilled water was used as aqueous solvent.

### Physical Characterization and Identification<sup>12</sup>

#### Physical examination<sup>12</sup>

In the preformulation study the physical inspection of ginger extract is done firstly for its appearance, colour and taste for identification.

#### FTIR Analysis<sup>12</sup>

FTIR analysis was done on FTIR spectrometer (Ver. 7.03 Shimadzu, Japan) with KBr disc. In the FTIR infrared spectroscopy the spectrum was recorded in the wavelength region of 4000-400  $\text{cm}^{-1}$ . 10 mg of drug was mixed with KBr and triturated then it was placed in holder and pressed to form a pellet. Then it was placed under IR beam and a spectrum was obtained on computer.

#### Determination of $\lambda_{\text{max}}$ by UV-Spectrophotometer

A 10 mg of drug extract was dissolved in 10 ml of methanol. Then 1 ml of stock solution (1000  $\mu\text{g}/\text{ml}$ ) produced was pipette into a 10 ml volumetric flask and volume made up to the mark with methanol. Now 1 ml of stock solution (100 $\mu\text{g}/\text{ml}$ ) produced was again pipette into 10 ml volumetric flask and volume made up to the mark with methanol. Aliquots of different concentration were separately scanned in UV range between 200-400 nm using methanol as a blank to determine the wavelength of maximum absorption ( $\lambda_{\text{max}}$ ) for the drug extract by using UV/Visible spectrophotometer. It was found to be 281 nm.

#### Partition coefficient<sup>12</sup>

The partition coefficient of the drug was determined in n-octanol/distilled water. 10 mg of drug extract was accurately weighted and added to a mixture containing 25 ml of each of n-octanol and distilled water in separating funnel. The flask is then shaken for 30 minutes and set aside for 24 hrs. In between it was shaken for equilibration. The mixture is then set aside to get equilibrate for 10 hrs. Two phases were separated and the amount of the drug in aqueous and organic solvent was determined by UV spectroscopy after appropriate dilution at 281 nm.

$$P_{o/w} = \frac{\text{conc. of drug extract in organic phase}}{\text{conc. of drug extract in aq. phase}}$$

#### Total phenolic content<sup>[17]</sup>

The amount of total phenolics in extracts was determined with the Folin- Ciocalteu reagent. Gallic acid was used as a standard and the total phenolics were expressed as mg/g gallic acid equivalents (GAE). For this the calibration curve of gallic acid was drawn, the standard solutions of concentration 5-350 $\mu\text{g}/\text{ml}$  of gallic acid were prepared in methanol. Concentrations of 100 $\mu\text{g}/\text{ml}$  of plant extract were

also prepared in methanol. 0.5ml of each sample were introduced into test tubes and mixed with 2.5ml of a 10 fold dilute Folin-Ciocalteu reagent and 2ml of 7.5% sodium carbonate. The tubes were closed and allowed to stand for 30 min at room temperature and later the absorbance was read at 760 nm by spectrophotometer. The conc. is determined by extrapolating the absorbance of ginger extract.

#### Antioxidant activity: DPPH radical scavenging activity<sup>[18]</sup>

This test was measured as described by Blois. One ml of the fraction solutions (10, 20, 40, 80, 160, 320 and 640  $\mu\text{g}/\text{ml}$  in ethanol) was added to 1ml of a DPPH solution (0.2mM in ethanol). After the 30 min of reaction at room temperature, the absorbance of the solution was measured at 517 nm. The free radical scavenging activity of each fraction was determined by comparing its absorbance with that of a blank solution. The ability to scavenge the DPPH radical was calculated using the following equation:

$$\text{DPPH scavenging activity (\%)} = \frac{(A_0 - A_1)}{A_0} \times 100$$

Where,  $A_0$  is the absorbance of the control and  $A_1$  is the absorbance of the sample.

#### Anti-inflammatory activity (Anti-denaturation activity)<sup>19</sup>

The reaction mixture was consisting of test extracts and 1% aqueous solution of bovine albumin fraction were prepared, the pH of the reaction mixture was adjusted using small amount of HCl. The sample extracts were incubated at 37°C for 20min and then heated to 51°C for 20min, after cooling the samples the turbidity was measured spectrophotometrically at 660nm. The experiment was performed in triplicate. Percent inhibition of protein denaturation (precipitation) was determined on a percentage basis relative to control using the formula:

$$\% \text{ inhibition of denaturation} = \left( \frac{A_0 - A_1}{A_0} \right) \times 100$$

Where,  $A_0$  is the absorbance of the control and  $A_1$  is the absorbance of the sample.

#### Screening of Oil, Surfactant and Co-surfactant

On the basis of solubility of ginger extract, oils, surfactants and co-surfactants were screened out. The solubility of ginger extract was determined in various oils (oleic acid, isopropyl myristate, olive oil) Surfactants (tween80, span20, tween 20) and co-surfactant (polyethylene glycol (PEG 600, ethanol, propylene glycol). The ginger extract was taken in excess in centrifuge tubes and 5ml of each of oil, surfactant and co-surfactant was added. The mixtures were shaken in vortex mixer for 15min. After 24 hrs samples were centrifuged for 15min at 3000rpm. The supernatant was then filtered through Whatman filter and diluted with methanol and analyzed in UV-visible spectrophotometer at 281 nm, all samples repeated thrice.

#### Construction of pseudo-ternary phase diagrams

On the basis of solubility isopropyl myristate is selected as oil, tween 80 as surfactant and ethanol as co-surfactant respectively and water was used as aqueous phase. The water titration method was employed for the construction of pseudo-ternary phase diagram to determine the appropriate amount of components in nanoemulsion (NE) formulation.<sup>20</sup> The surfactant and co-surfactant ( $S_{\text{mix}}$ ) were mixed in different weight ratio (1:1, 2:1 and 3:1 respectively). The

pseudo ternary diagrams were constructed, each  $S_{mix}$  ratio was mixed with oil phase to give the 12 different weight ratios of  $S_{mix}$  and oil are 9:1, 8:2, 7:3, 6:4, 5:5, 4:6, 3:7, 2:8, 1:9, 8:1, 7:1 and 6:1. (Total 36 formulations were prepared). Then these mixtures were titrated with water with and continuously stirred in magnetic stirrer at room temperature. In titration water was added drop wise to oil and  $S_{mix}$  mixture with gentle stirring until mixture remain clear. Based on the results of pseudo-ternary diagram, appropriate range of the components was selected. The

blank o/w NE was prepared by water titration method and visual observations were made for transparent and easily flowable oil-in-water (o/w) nanoemulsion. The physical state of the true nanoemulsion was marked on a pseudo ternary phase diagrams with one axis representing the aqueous phase, and the other representing a mixture of surfactant and co-surfactant at fixed weight ratios ( $S_{mix}$  ratios). Pseudo-ternary phase diagram was plotted using XLSTATE 2018.

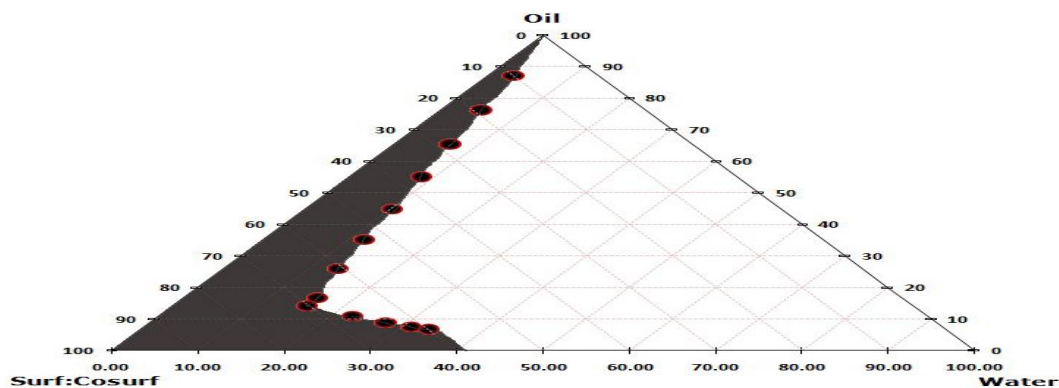


Fig. 1 Pseudo-ternary phase diagram at 1:1 weight ratio of surf: cosurf

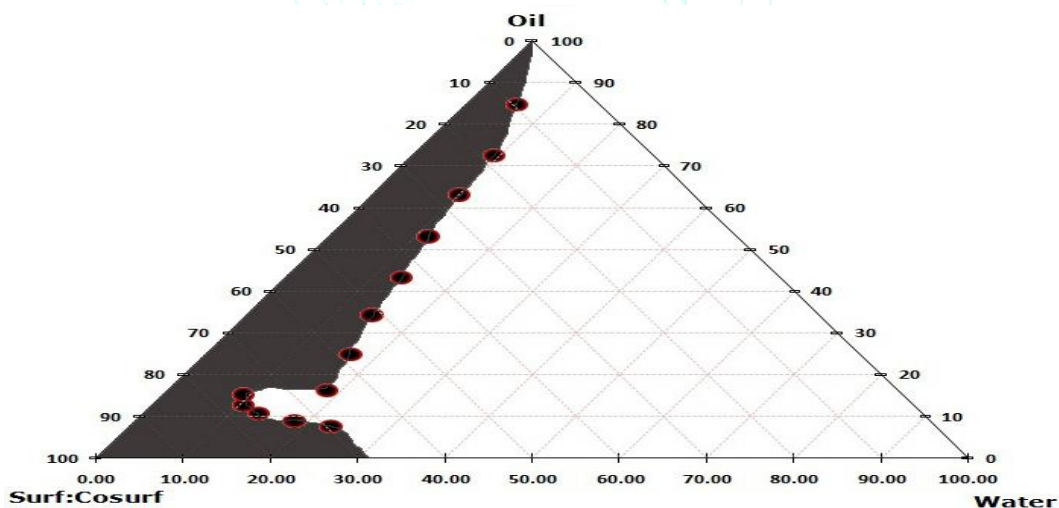


Fig. 2 Pseudo-ternary phase diagram at 2:1 weight ratio of surf: cosurf

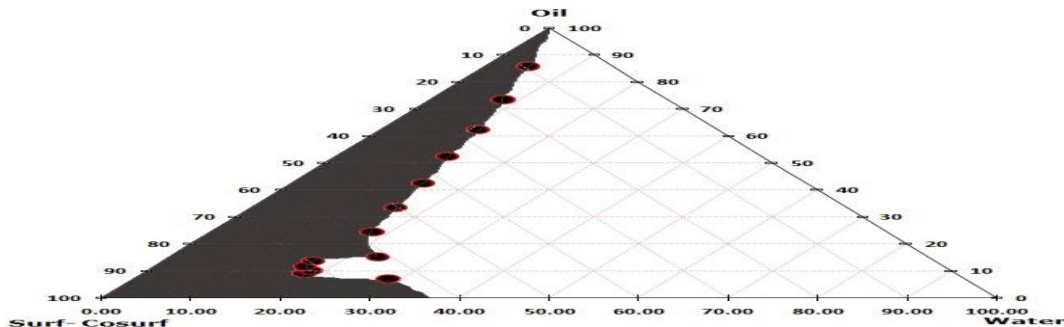


Fig. 3 Pseudo-ternary phase diagram at 3:1 weight ratio of surf: cosurf

#### Preparation of ginger extract loaded nanoemulsion

On the basis of their visual observation like transparency and viscosity, four formulations were selected out of 36 formulation (12 each from 1:1, 2:1, and 3:1 ratio) for preparing ginger extract loaded nanoemulsion. The required amount of ginger extract was dissolved in the calculated

quantity of oil phase for the said volume of nanoemulsion. The calculated quantity of  $S_{mix}$  (surfactant and co-surfactant) were added and mixed thoroughly in beaker using magnetic stirrer at room temperature. Then double distilled water was added drop wise drop till a clear and transparent liquid was obtained. The prepared nanoemulsion was stored in tightly closed suitable container at ambient temperature.

Table: 1. four best formulations

Surf: Cosurf	Formulation	% of ginger extract	Surf : Cosurf (ml)	Oil (ml)	Water (ml)	% of surf: Cosurf	% of Oil	% of water	Transparency	Viscosity (η)
1:1	F <sub>1</sub>	0.33	6	1	2	66.66	11.11	22.22	Very Good	Less
2:1	F <sub>2</sub>	0.33	7	1	1.5	76.08	10.52	13.04	Very Good	Less
3:1	F <sub>3</sub>	0.33	8	2	3	61.53	15.38	23.07	Very Good	Less
	F <sub>4</sub>	0.33	7	1	1.6	74.46	10.41	14.89	Very Good	Less

## Characterization of Nanoemulsion

### Physical characterization

The prepared nanoemulsion formulations were visually inspected for their colour, transparency, homogeneity and consistency.

### Droplet Size and Size Distribution <sup>12, 21, 22</sup>

Droplet size was determined by photon correlation spectroscopy (PCS) that analyses the fluctuations in light scattering due to Brownian motion of the droplets using a Zeta sizer (1000 HS, Malvern Instruments, Italy). 0.1ml nanoemulsion was dispersed in 50ml of water in a volumetric flask, mixed thoroughly with vigorous shaking and light scattering was monitored at 25°C a 90° angle.

### Zeta potential analysis <sup>12, 21, 22</sup>

Zeta potential of a droplet is the overall charge that the particle acquires in a particular medium. Knowledge of the zeta potential of nanoemulsion helps to assess the stability of the formulation during storage.

### Measurement of pH <sup>12</sup>

The pH values of the nanoemulsion were measured at 25°C using digital pH meter. 10% w/w dispersion (1gm of nanoemulsion was dispersed in 10 ml of distilled water. At first the reading of pH- meter was adjust with a known pH solution (pH 4 and pH 7). Then the prepared formulations were subjected for pH analysis.

### Measurement of Viscosity <sup>12</sup>

The viscosities of nanoemulsion formulation were measured at 25°C using Brookfield viscometer (Brookfield DV-E Viscometer) using spindle no 6 at 10, 20.30 and 60 rpm.

### Thermodynamic stability studies <sup>12</sup>

Nanoemulsion is kinetically stable systems and is formed from a particular concentration of oil phase, surfactant and water, with no phase separation, creaming or coalescence at room temperature. All the selected formulations underwent the following tests:

### Centrifugation <sup>12</sup>

This method helps to determine the separation rate; this is quite simple and inexpensive for full- proof identification of the system as nanoemulsion. Nanoemulsion were subjected to centrifugation at 3000 rpm for 30 minutes and then examined for any phase separation.

### Heating-Cooling Cycle<sup>12</sup>

The formulation that did not show any phase separations were taken for the heating-cooling cycle. The formulations were stored between refrigerator temperature 4°C and 45°C for not less than 48hrs at each temperature, such six cycles

were conducted. The formulations that were stable at these temperatures were subjected to the freeze-thaw cycle test.

### Freeze-Thaw Cycle<sup>12</sup>

These freeze-thaw cycle were done for the formulations between 0°C and 25°C

### Selection and Optimization of Gelling Agent

For the preparation of nanoemulgel Carbomer 934, HPMC and Tragacanth were used as gelling agents in various ratios i.e., 0.5%, 0.75%, 1.0% and 1.25 % (gels made with specified concentration range in the water). The mixed mass was stirred for the time, gels were added slowly into nanoemulsion, mixed and kept aside to settle the air entrapment and assessed next day for visual property. The gelling agent was selected for further preparation of nanoemulgel. The gel made with selected polymer concentration of at various concentrations (0.5%, 0.75%, 1.0% and 1.25).

### Characterization of Nanoemulsion Gel <sup>12, 22, 23, 24</sup>

Finally selected formulations were characterized for various attributes like physical examination, FTIR, pH, Spreadability, viscosity, zeta potential, drug content, *in-vitro* diffusion studies and stability studies

### Drug Content Determination<sup>12, 21, 22</sup>

The drug content of ginger extract in nanoemulsion gel was determined by UV-Spectrophotometer. 1.0 g of formulation was accurately weighed, dissolved in 100 ml of methanol: phosphate buffer (2:8). It was filtered and diluted if required. Absorbance was determined using UV spectrophotometer at 281nm

### Spreadability <sup>12, 23, 24</sup>

1g emulgel preparation was placed above ground slide and second glass slide having same dimension as that of the fixed ground slide. The second glass slide is provided with the hook. A weight of 100 g was placed on the top of the two slides for 5 min to expel air and to provide a uniform film of the emulgel between the two slides. Measured quantity of weight (35g) was placed in the pan attached to the pulley with the help of hook. Time in seconds taken by two slides to slip off from emulgel and placed in between the slides under the direction of certain load. Lesser the time taken for separation of two slides, better the spreadability. It is calculated by using the formula.

$$S = \frac{m \times t}{l} \times 100$$

Where *S* is spreadability, *m* is weight placed on upper slide, *l* is length of upper slide, and *t* is the time taken

### Thermodynamic Stability Studies <sup>12, 23, 24</sup>



The thermodynamic stability studies such as centrifugation; heating-cooling cycle and freeze-thaw cycle were performed on all selected formulations. The formulations, which showed, no phase separation, creaming, cracking, coalescence, and phase inversion during stress stability tests were selected.

### **In-vitro Release Study of Ginger Extract Loaded Nanoemulgel Formulations**<sup>12, 20, 21</sup>

The *in-vitro* permeation studies were carried out using Franz diffusion cell, which is a reliable method for prediction of drug transport across the skin. These studies were conducted employing dialysis membrane. The receptor compartment of the diffusion cell was filled with 25 ml of phosphate buffer pH 7.4. The whole assembly was fixed on a magnetic stirrer and the solution in the receptor compartment was constantly and continuously stirred using magnetic beads at 100 rpm and the temperature was maintained at  $37 \pm 0.50^\circ\text{C}$  throughout the experiments.

### **In-Vitro Drug Release Kinetics**<sup>20, 21, 25</sup>

For study the release kinetics, data obtained from *in-vitro* permeation studies were fitted in various kinetic models and the exponent  $n$  was calculated from the slope of the straight line.

**Zero-order** describes the system where the release rate of drug is independent of its concentration. The equation is

$$C = C_0 - K_0t$$

**First- order** release rate equation describes the system where the drug release rate from a system is concentration dependent.

$$\frac{dC}{dt} = -K_1C$$

The integrated form of the equation is:

$$\text{Log } C = \frac{\text{Log } C_0 - k_1t}{2.303}$$

**Higuchi** was the first to derive an equation to describe the release of a drug from an insoluble matrix as the square root of a time-dependent process based on Fickian diffusion.

$$Q_t = K_H t^{1/2}$$

**Korsmeyer et al** derived a simple relationship which described drug release from a polymeric system. To find out the mechanism of drug release, first 60% drug release data was fitted in Korsmeyer–Peppas model:

$$\frac{M_t}{M_\infty} = K t^n$$

The  $n$  value is used to characterize different release mechanisms as given in table below:

### **'n' value to characterise release mechanism**

Diffusion exponent (n)	Overall diffusion mechanism
0.45	Fickian diffusion
$0.45 < n < 0.89$	Anomalous (non-fickian) diffusion
0.89	Case- II transport or typical zero order release
$n > 0.89$	Super class-II transport

## **RESULTS**

### **Preformulation Studies**

The preformulation studies of ginger extract were performed, the ginger extract was found as yellow brown resinous amorphous powder with pungent characteristic taste of ginger, the total Ash value was found to be 2.49%, and the loss on drying was 2.18%. The  $\lambda_{\text{max}}$  of ginger extract was found to be 281 nm.

### **Partition Coefficient**

The partition coefficient ( $\log p$ ) was determined by shake flask method. The  $\log p$  value of ginger extract was found as 3.24.

### **Solubility studies**

The solubility of extract was determined in various solvent, the extract is more soluble in non-polar solvents than polar ones, the solubility was found 0.6 mg/ml (in distilled water), 13.60 mg/ml (in phosphate buffer pH7.4), 30.08 mg/ml (in methanol), 32.13 mg/ml (in ethanol) 26.10 mg/ml (in acetone, 39.90 mg/ml (in chloroform) and 34.62 mg/ml (in benzene).

### **Total Phenolic Content**

The total phenolic content of ginger extract was calculated with Folin-Ciocalteu reagent and acid was taken as standard. The total phenolic content of the sample was found to be 310.2mg/gm.

### **Antioxidant Activity**

The DPPH radical scavenging method was used to investigate the radical scavenging activity of ginger extract. DPPH is a stable free radical that accepts an electron or hydrogen radical and forms a stable diamagnetic molecule. The antioxidants reduce the stable DPPH radical to a yellow colour diphenyl-picrylhydrazine with  $\lambda_{\text{max}}$  at 517 nm.<sup>26</sup> The antioxidant activity of extract was found to be 69.02 % at concentration of 640µg/ml and it was presented relative to compared with ascorbic acid a reference standard.

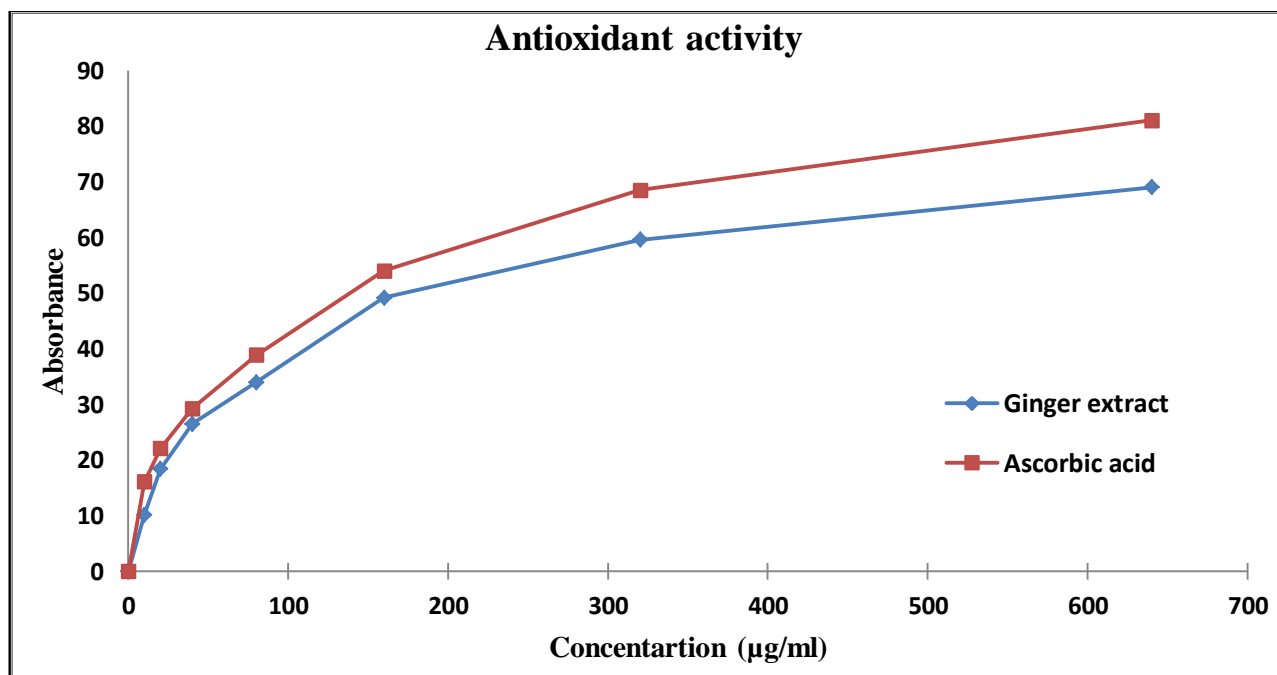


Fig. 4: The effect of ginger extract and known antioxidant (ascorbic acid) on DPPH radical scavenging activity. The results represent mean  $\pm$  SD of 3 separate experiments.

#### Anti-inflammatory

The protein denaturation is main cause of inflammation. Percent inhibition of protein denaturation (precipitation) was determined on a percentage basis relative to control without sample (ibuprofen). The anti-inflammatory activity

was found to be up to 73.82 % at concentration of 500µg /ml represented relative to ibuprofen which was observed as 75.68% at concentration of 500µg /ml. The ginger extract shows the anti inflammatory activity almost equal to the standard ibuprofen.

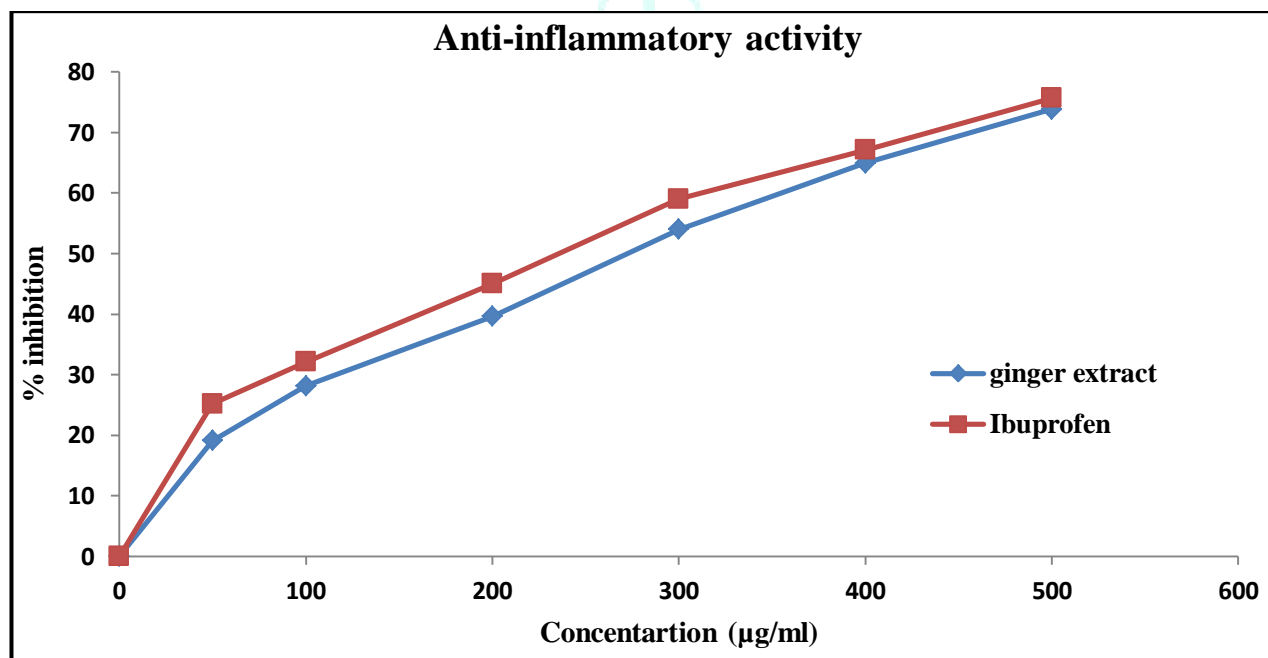


Fig. 5: Inhibition of albumin denaturation by ginger extract and standard ibuprofen (anti-inflammatory activity)

## Drug –Excipients Compatibility Study By FTIR Spectroscopy

## FTIR of Ginger extract

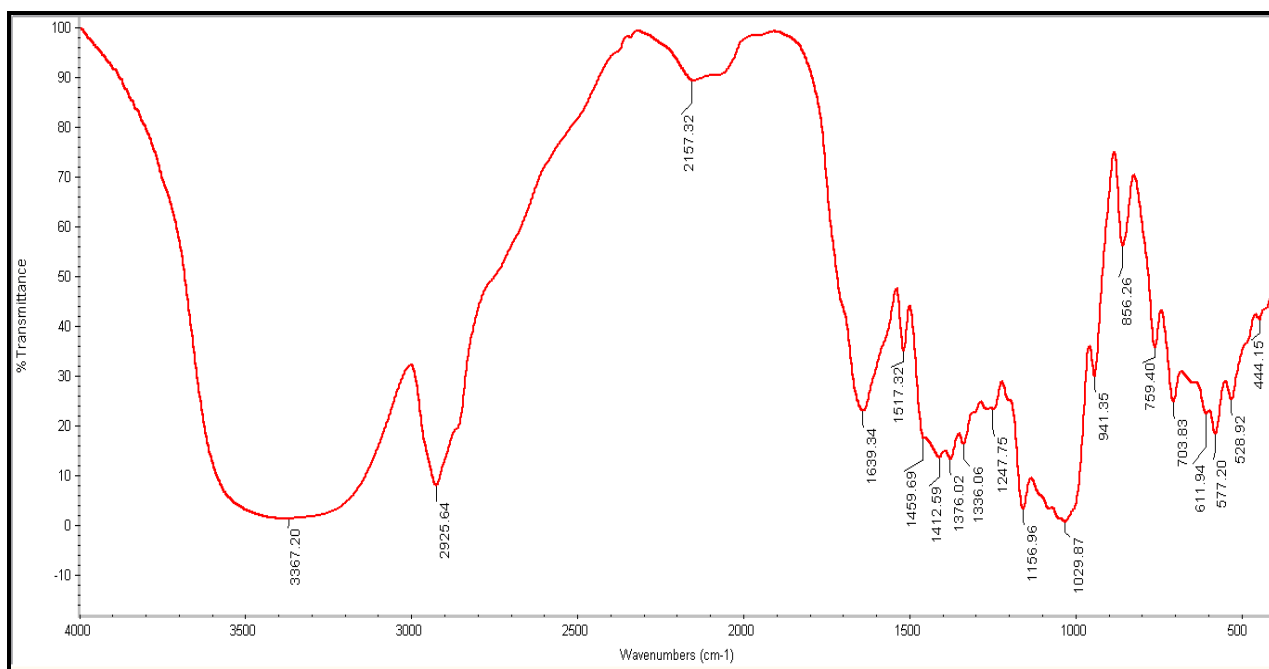


Fig. 6: FTIR spectra of ginger extract

In Fig.6 the FTIR spectra of ginger extract is given, which show the characteristic band at 3367.20  $\text{cm}^{-1}$  (O-H stretching), 2925.64  $\text{cm}^{-1}$  ( $\text{CH}_2$  methylene stretch), 1639.34  $\text{cm}^{-1}$  ( $\text{C}=\text{O}$  stretch) 1459.69  $\text{cm}^{-1}$  ( $\text{C}=\text{C}$  aromatic ring stretch), 1376.02  $\text{cm}^{-1}$  ( $\text{CH}_3$  methyl bond sym), 1029.87  $\text{cm}^{-1}$  (C-OH stretch  $\text{CH}_2\text{OH}$ ) and 611.94  $\text{cm}^{-1}$  (Phenolic O-H bond).

In Fig. 7 the FTIR spectra of ginger extract and physical mixture of all excipients (isopropyl myristate, tween-80 and ethanol) is given. The FTIR spectra showed the

characteristic absorption band of ginger extract at 3579.13  $\text{cm}^{-1}$  (O-H stretching), 2855.15  $\text{cm}^{-1}$  ( $\text{CH}_2$  methylene stretch), 1639.34  $\text{cm}^{-1}$  ( $\text{C}=\text{O}$  stretch), peak 1461.09  $\text{cm}^{-1}$  ( $\text{C}=\text{C}$  aromatic ring stretch), 1377.27  $\text{cm}^{-1}$  ( $\text{CH}_3$  methyl bond sym), 1047.24  $\text{cm}^{-1}$  (C-OH stretch ( $-\text{CH}_2\text{OH}$ )) and the peak 615.94  $\text{cm}^{-1}$  (Phenolic O-H bond). All the peaks were found intact and there no significant changes were observed in characteristics peaks of pure extract when compared with pure extract. This indicates the extract is compatible with other excipients.

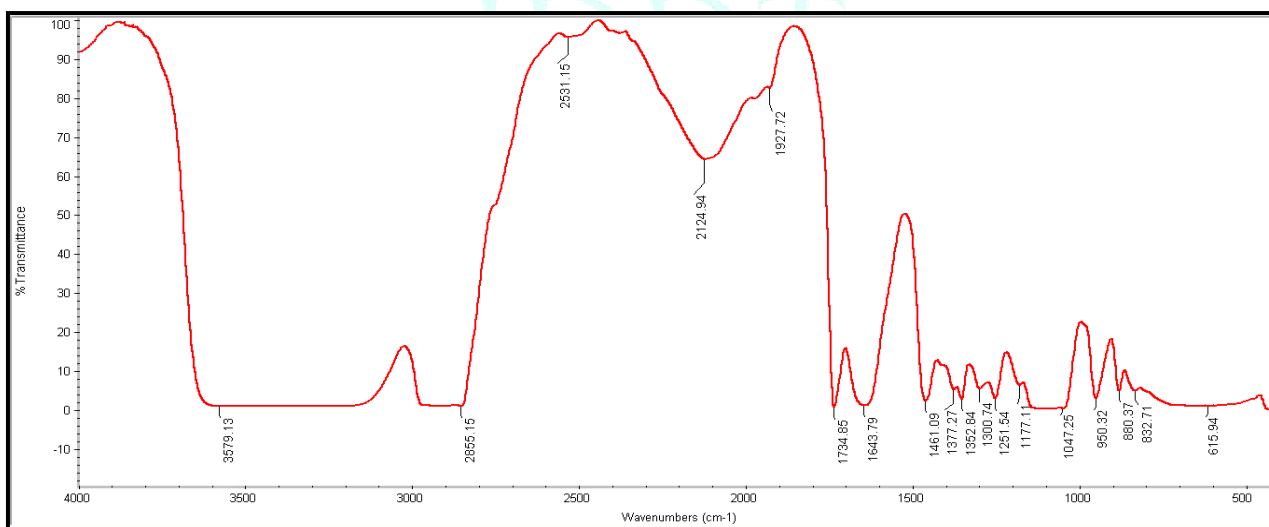


Fig. 7: IR Spectra of composite (ginger extract + isopropyl myristate + tween 80 + ethanol)

## Screening and Selection of Oils, Surfactants and Co-surfactants

Screening of oils, surfactants and co-surfactants are based on their solubility profile for ginger extract. The Isopropyl

myristate was selected oil, Tween 80 as surfactant and ethanol as co- surfactant.

Table: 2 Solubility profile of extract in oils, surfactants and co-surfactants

S. No.	Name of Excipients	Solubility (mg/ml)
	Oils	
1	Isopropyl myristate	32.12
2	Olive oil	31.80
3	Oleic acid	29.65
Surfactants		
1	Tween 80	36.02
2	Span 20	32.04
3	Tween 20	32.42
Co-surfactant		
1	Polyethylene glycol (PEG 600)	26.04
2	Propylene glycol	28.23
3	Ethanol	34.58

### Formulation and Selection of Nanoemulsion and Nanoemulsion Gel

Nanoemulsion was prepared with the help of pseudo-ternary phase by water titration method. On the basis of pseudo-ternary diagram, appropriate range of the component was selected. The formulations are given in the table no 1.

### Characterizations

#### Particle Size Analysis

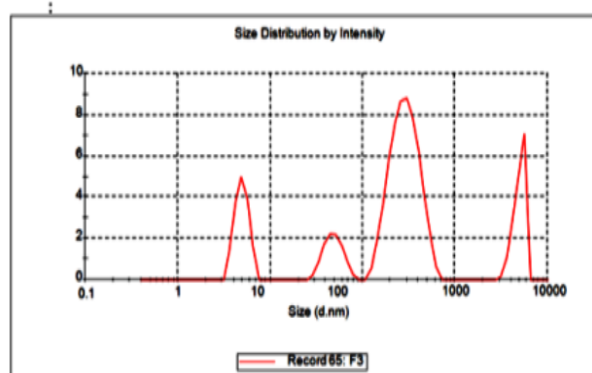
The particle size was found in the range of 60.32-230.8nm for formulation F1 to F4. The zeta potential was found between -16.6 to -24.4. The high value of zeta potential confirms the stability of nanoemulsion, and the polydispersibility index was found to be 0.687 to 0.892. All the results are given table 4.

Table: 4

Formulation	Particle Size (nm)	PDI	Zeta Potential	Drug content (%)
F1	230.8±2.01	0.687±0.0221	-18.1	89.16±0.91
F2	202.2±0.89	0.722±0.137	-16.6	82.77±2.81
F3	176±0.91	0.706±0.121	-24.4	96.91±2.90
F4	60.14±1.03	0.664±0.213	-22.2	93.53±2.09

#### Results

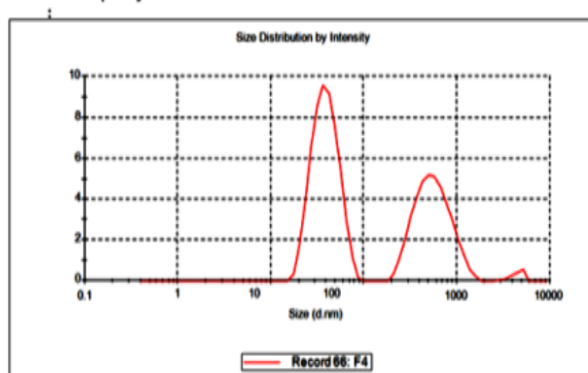
**Z-Average (d.nm): 176.0**  
**Pdi: 0.706**  
**Intercept: 0.438**  
**Result quality Good**



A

#### Results

**Z-Average (d.nm): 60.14**  
**Pdi: 0.664**  
**Intercept: 0.938**  
**Result quality Good**



B

Fig.8: Particles size A) formulation F3 and B) formulation F4



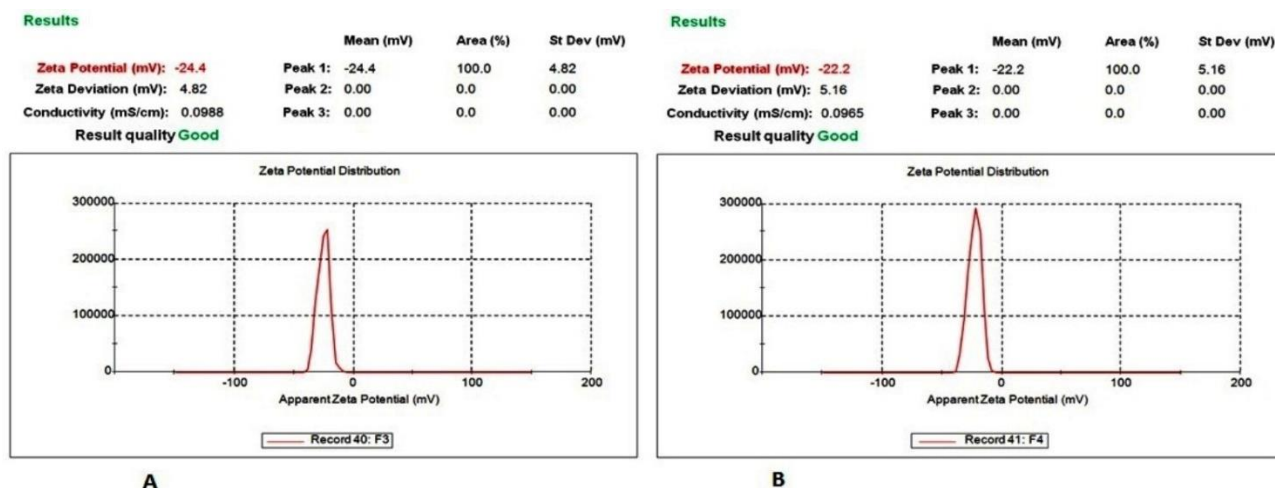


Fig. 9: Zeta potential A) formulation F3 and B) formulation F4

### Selection of gelling agent

In the preliminary trials, Carbomer 934, HPMC K4 and tragacanth gels were prepared by using various concentrations in water. The gelling agents (Carbopol 934, HPMC K4 and tragacanth) were added in certain amount to the each selected nanoemulsion formulation and stirred for some time and then kept overnight to form nanogel. Next day the gels were inspected visually for their colour, clarity, transparency, homogeneity, clogs, grittiness and consistency.

Only Carbopol gel was found to be more transparent, clear, homogeneous without grittiness, while gel with HPMC K4 and tragacanth were turbid and cloudy. Carbopol was then selected for further optimization. Total 16 formulations were prepared by dispersing each selected nanoemulsion formulations F1, F2, F3 and F4 into various concentration range of Carbopol 934 (0.5, 0.75%, 1%, and 1.25%). All the 16 formulation were kept for overnight to form nanoemulgel. Next day the formulations were examined visually for its colour, clarity, transparency, homogeneity and applicability.

Table: 5 Formulations of NEgels

Gelling agent	% w/v	Appearance of NEgels (NE + gelling agent dispersed)			
		F1*	F2*	F3*	F4*
Carbomer 934	0.5%	√	√	√	√
	0.75	√	√	x	x
	1%	x	x	xx	xx
	1.25%	xx	xx	xxx	xxx

√ = are clear, transparent, homogenous and no grittiness and no clogs were found and suitable consistency, have spreadability and adhesiveness as well

+ = clear, transparent, homogeneous, no grittiness but less and pourable consistency

x = clear, transparent but slightly grittiness

xx = clear, transparent, but more grittiness

xxx = dense mass was formed with no spreading

From the study it was revealed that the formulations prepared with 0.5% have passed all visual test and it was

conformed, the most effective gel was made with Carbopol 934 of 0.5% conc. w/v.

### Stability analysis

All formulations were found physically stable after being subjected to centrifugation test, heating-cooling cycle and freeze-thaw for one month. All formulations passes centrifugation test, heating-cooling cycle and freeze-thaw test only formulation F2\* fails on heating-cooling cycle and freeze-thaw test.

Table 6.21 Stability analysis of selected nanoemulsion formulations

Formulations	Centrifugation test	Heating-cooling cycle	Freeze-thaw
F1*	Pass	Pass	Pass
F2*	Pass	Fail	Fail
F3*	Pass	Pass	Pass
F4*	Pass	Pass	Pass

### pH determination

The pH value for the selected NE (F1, F2, F3 and F4) formulation was found to be 6.21 to 6.89. The pH of the NE was found to be within the range of pH of skin (5-7) and

would not cause any irritation to the skin. Thus, prepared NE formulations are suitable for skin application and the formulated nanoemulgel are also suitable for skin application.

S. No.	Formulation code	pH value of NE	pH value of NEgel	% spread by Area
1	F1*	6.29	5.30	92.0
2	F2*	6.45	5.69	88.0
3	F3*	6.21	5.36	95.0
4	F4*	6.89	5.67	87.2

### Viscosity Measurement

Brookfield viscometer was used to measure the viscosity of nanoemulsion and nanoemulsion gel (NEgel) at different spindle speeds. Viscosity reveals the rheological properties

of all nanoemulsion formulation. All formulation shows shear thinning effect as the shear stress increased the viscosity was decreased. Formulation F4 was found more viscous than other formulations.

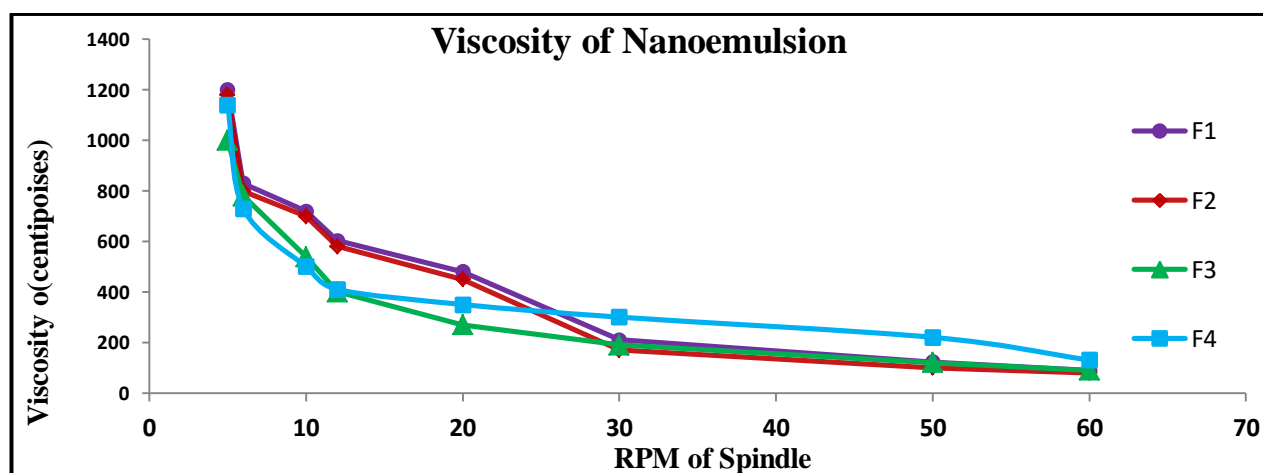


Fig. 10: Viscosity of F1.F2. F3 and F3 at various rpm

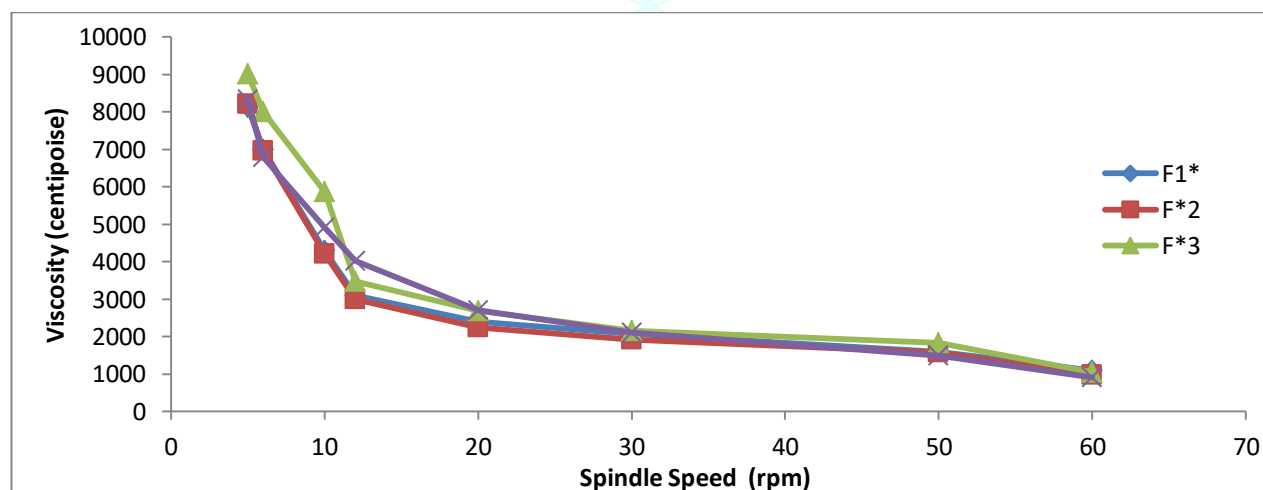


Fig. 11: Viscosity of nanoemulgel at various rpm

### Spreadability

Spreadability determined as % increase in area of gel upon pressing with certain weight. All formulations have shown good spreadability.

### Drug Content of Nanoemulsion Gel

Drug content in the nanoemulgel (which is made by adding gelling agent in NE) is supposed to be decreased in some extent because of gelling agent which occupies some volume as it swells in formulations so it was determined by UV spectrometer at 281 nm for the same. The range of percentage drug content of nanoemulsion Gel was 82.77% to

96.91%. The percentage drug content of formulations was within a permissible range. The percent drug content was found as 89.16%, 82.77%, 96.91% and 93.53% for Nanoemulgel (NEgel) formulations F1, F2, F3 and F4 respectively.

### In-Vitro % Drug Release of Nanoemulgel

The *in-vitro* drug release study of nanoemulsion gel (NEG) was performed by using Franz diffusion cell the drug release was found to be  $67.55 \pm 2.32$  % to  $87.56 \pm 3.5$  % in 5hrs. The F4 shows the highest drug release 87.56 % in 5hr and the F2 shows the lowest drug release 67.55 % in 5hr.

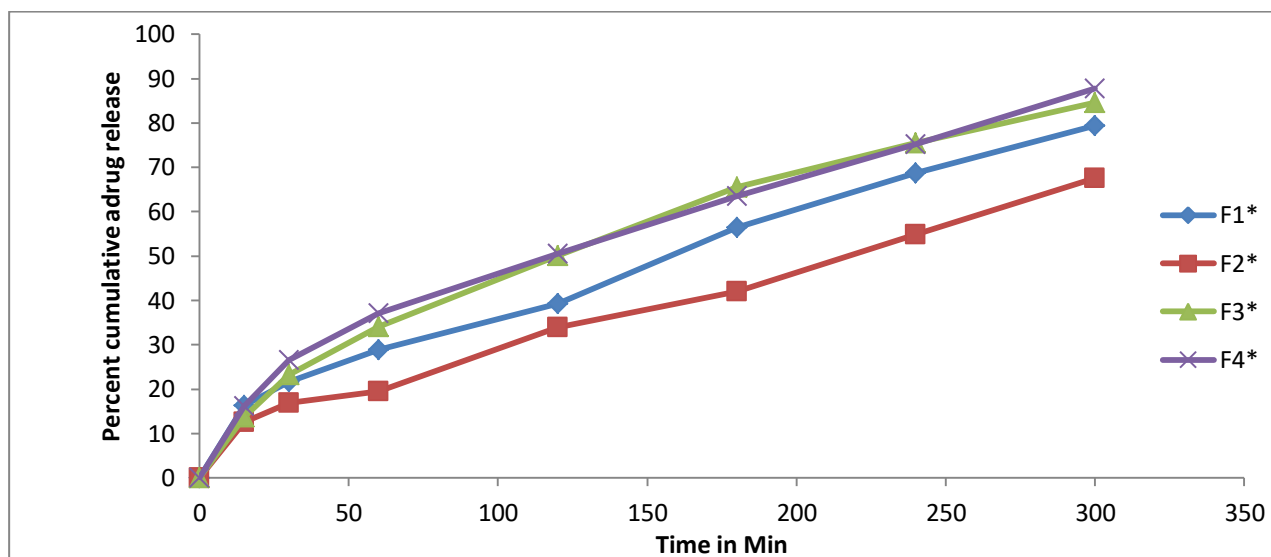


Fig. 12: In-vitro drug release of nanoemulgel

### In-vitro drug release kinetic modelling of nanoemulsion gel

The drug release of all nanoemulsion gel, were fitted into zero order, first order, Korsymmer Peppas and Higuchi models. The results of statistical analysis of curve estimation were used in order to develop regression models that have the best  $R^2$  values, formulation F1 followed the zero order drug release pattern, the  $R^2$  value and  $n$  value was found to be 0.983 and 0.051 respectively, this may be due to their

surfactant- cosurfactant ratio. This may be because of less surfactant in formulation so why release is independent of concentration. The drug release from formulation F2 was best fitted to zero order model release pattern, the  $R^2$  value and  $n$  value was found to be 0.977 and 0.002 respectively. This is also because of less conc. of surfactant. The drug release from formulation F3 and F4 best fitted to Korsymmer Peppas' model, formulation F3 followed the Super class-II transport whereas the formulation F4 followed the non-fickian transport.

Table 6.29 Drug release kinetics equations and  $R^2$  values of formulation F1, F2, F3 and F4

Release Model	Formulation code	F1	F2	F3	F4
Zero order	$R^2$ value	<b>0.983</b>	<b>0.977</b>	0.982	0.986
	N	<b>0.003</b>	<b>0.002</b>	0.003	0.003
First order	$R^2$ value	0.960	0.973	0.978	0.974
	N	-0.002	0.000	-0.002	-0.002
Higuchi model	$R^2$ value	0.942	0.966	0.920	0.940
	N	0.058	0.036	0.058	0.057
Korsmeyer-Peppas	$R^2$ value	0.976	0.960	<b>0.987</b>	<b>0.992</b>
	N	0.767	0.459	<b>0.933</b>	<b>0.837</b>

### CONCLUSION

The main focus of formulating ginger extract loaded nanoemulsion was to minimize the adverse effects of orally administered NSAIDs and DMRADs for the treatment of arthritis, as well as reducing the oral dose of ginger extract, ginger extract has less accessibility to the affected parts of joints. The ginger extract being hydrophobic in nature, can be used through topical route in the form of nanoemulgel. Various formulations have been prepared using various ratio of  $S_{mix}$  as 1:1, 2:1 and 3:1 (tween-80: ethanol). The all formulations were found thermodynamically stable. The formulation F4 (3:1) has the minimum zeta size and the nanoemulgel F4\* has shown good release behaviour than other formulations. It could be because of  $S_{mix}$  ratio (Tween 80: ethanol) 3:1 in both F3 and F4. The stability of F1, F2, F3 and F4 nanoemulsions was good perhaps because of higher concentration of surfactants and co-surfactants leading to steric stability due to polyoxyethylene chain in tween 80 by adsorbing onto them and higher zeta potential as well, which together prevents coalescence of oil droplet. Thus even at higher range of PDI they all exhibit good stability. From the

study it is concluded that the nanoemulgel can be a best dosages form for improving transdermal absorption of ginger extract.

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